



Impact of a compound drop on a solid surface

Marie-Jean THORAVAL – 陶益壮

International Center for Applied Mechanics – 国际应用力学中心

School of Aerospace Engineering – 航天航空学院

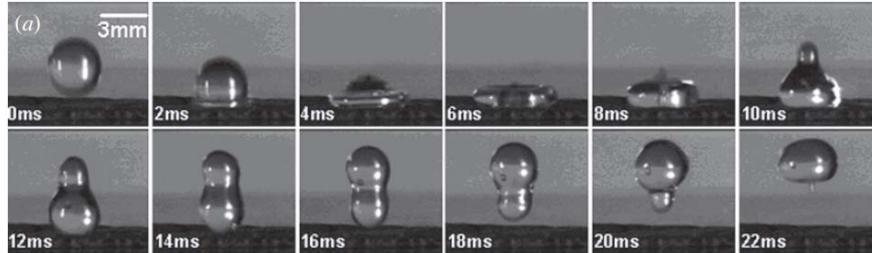
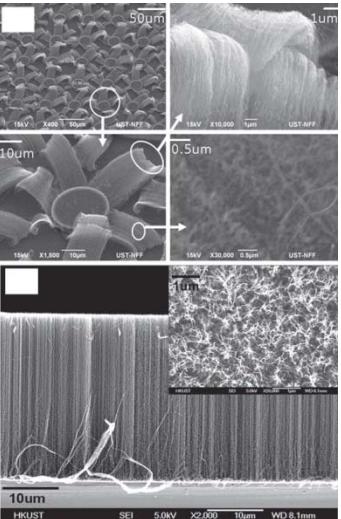
State Key Laboratory for Strength and Vibration of Mechanical Structures

– 机械结构强度与振动国家重点实验室

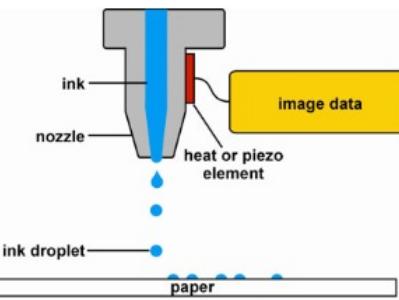
Xi'an Jiaotong University – 西安交通大学



Background



Design of surfaces, Aircraft (damage, icing), windows, clothes, ...



Inkjet printing

Chen, L., Xiao, Z., Chan, P. C. H., & Lee, Y.-K. (2010). Static and dynamic characterization of robust superhydrophobic surfaces built from nano-flowers on silicon micro-post arrays. *Journal of Micromechanics and Microengineering*, 20(10), 105001.

Sprays: Cooling, Coating, Painting, Combustion

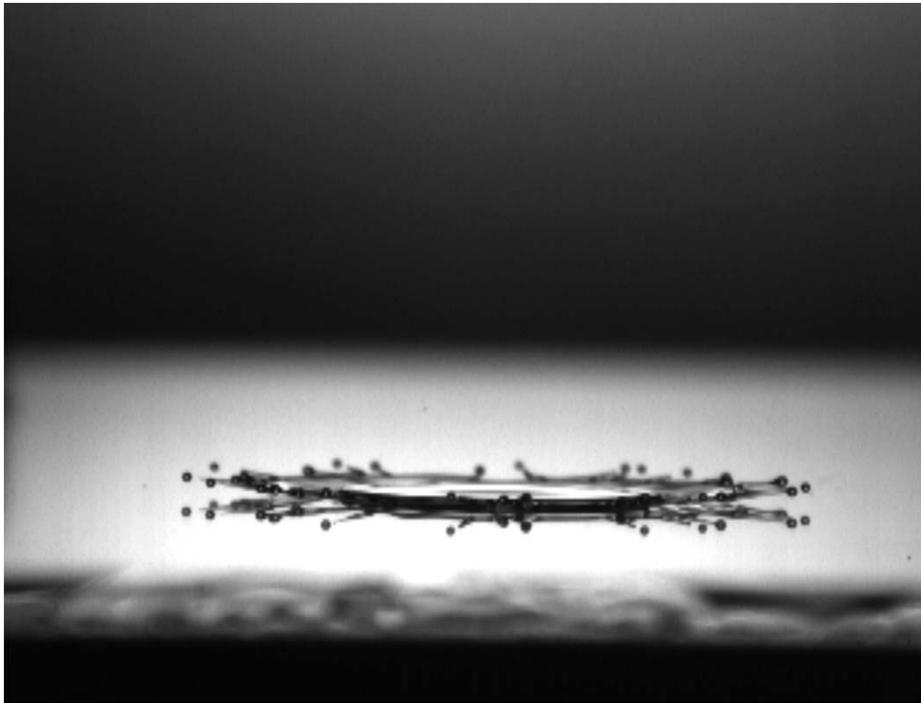


Crop Dusting

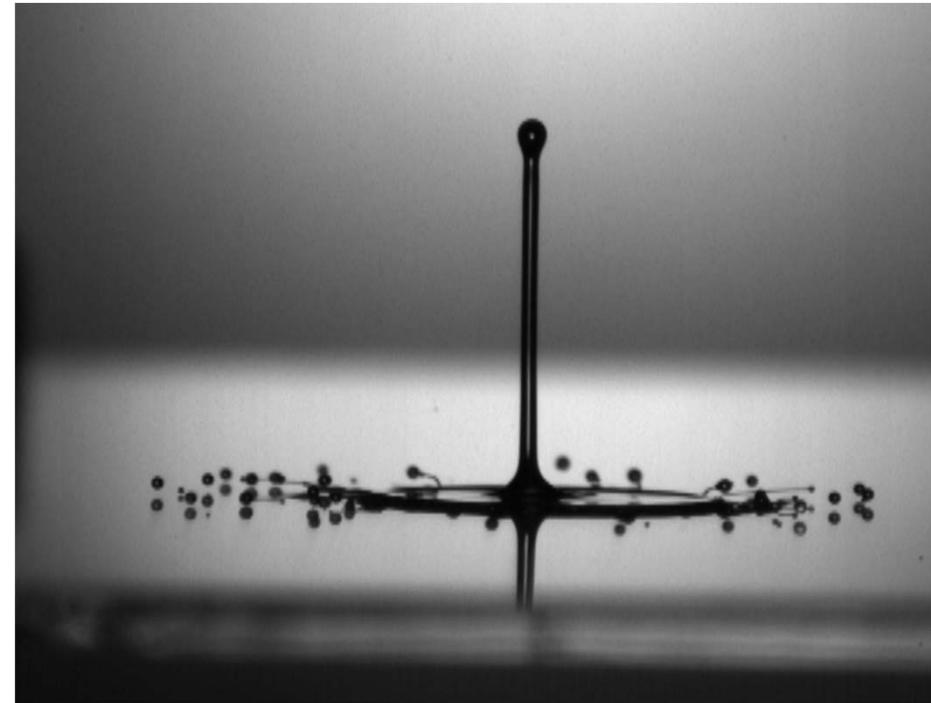


3D printing, Printing functional materials
Bio-printing: tissues, organs
New printing technologies (metals, high viscosities, ...)

Impact of a drop containing a bubble



Silicone Oil 10 cSt
45 cm



Silicone Oil 10 cSt
150 cm

Applications: Thermal Barrier Coatings

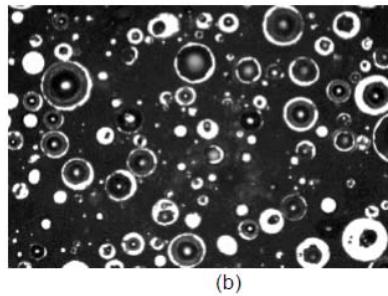
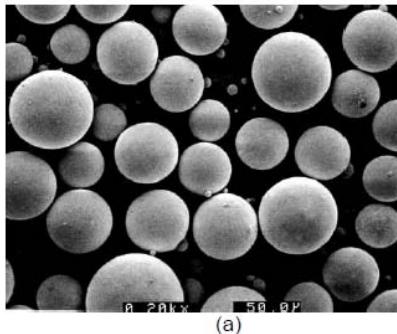


Fig. 3. SEM photos of the hollow spherical particles of a specially prepared YSZ powder. (a) – general view of the particles, (b) – cross-sectional cut of the particles.

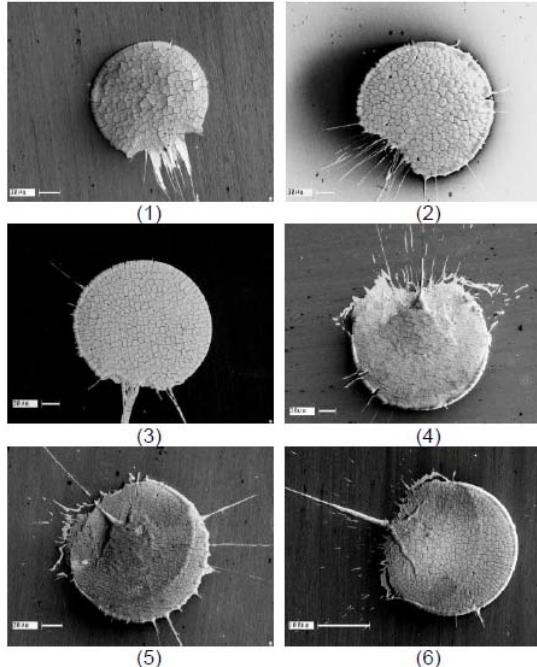
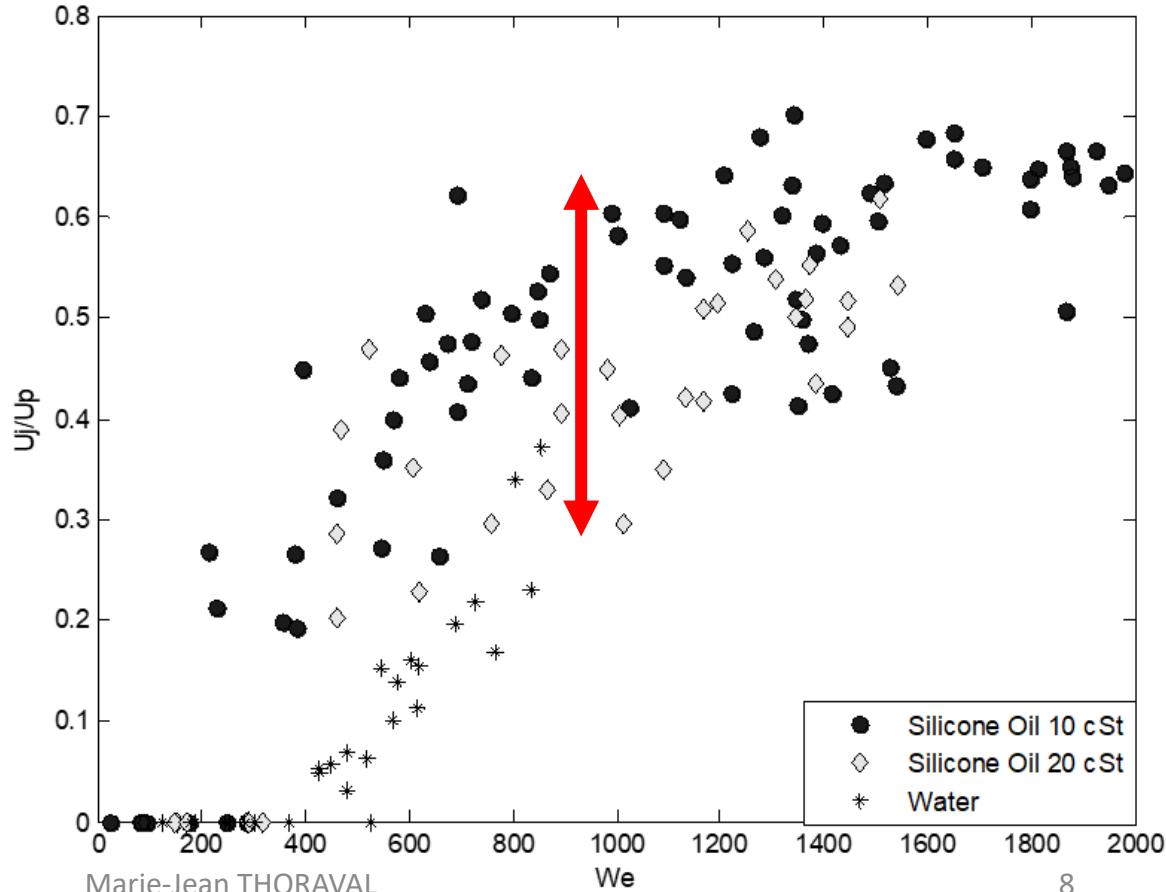
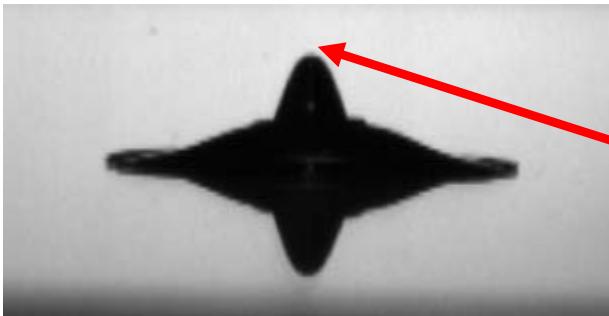
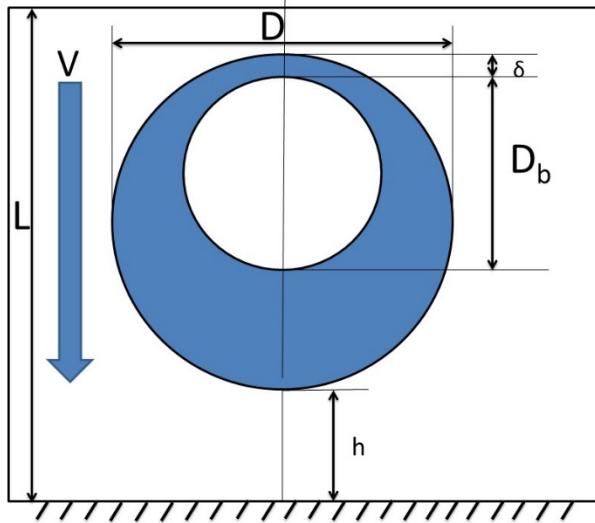


Fig. 4. Irregular YSZ splats formed as a consequence of jet gas emission at the periphery of flattening hollow droplet.

Vertical splashing



Numerical simulations

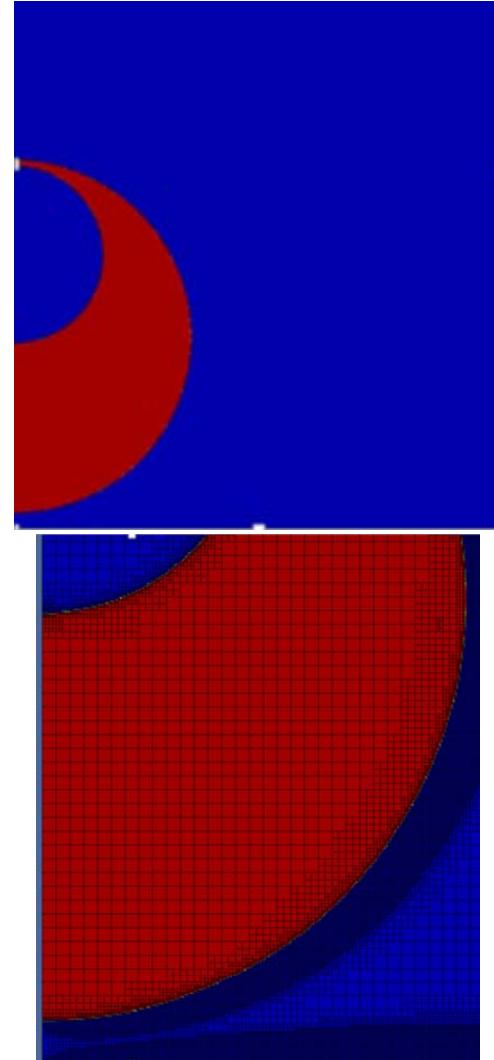


D_b^*	D_b/D
δ^*	δ/D
V_j	Maximum Jet velocity
v_j	Jet velocity
V_j^*	V_j/V
v_j^*	v_j/V
P^*	$P/\rho V^2$
∇P^*	$\delta p^*/\delta z$

Level of refinement: 10 (2^{10} cells in each direction)

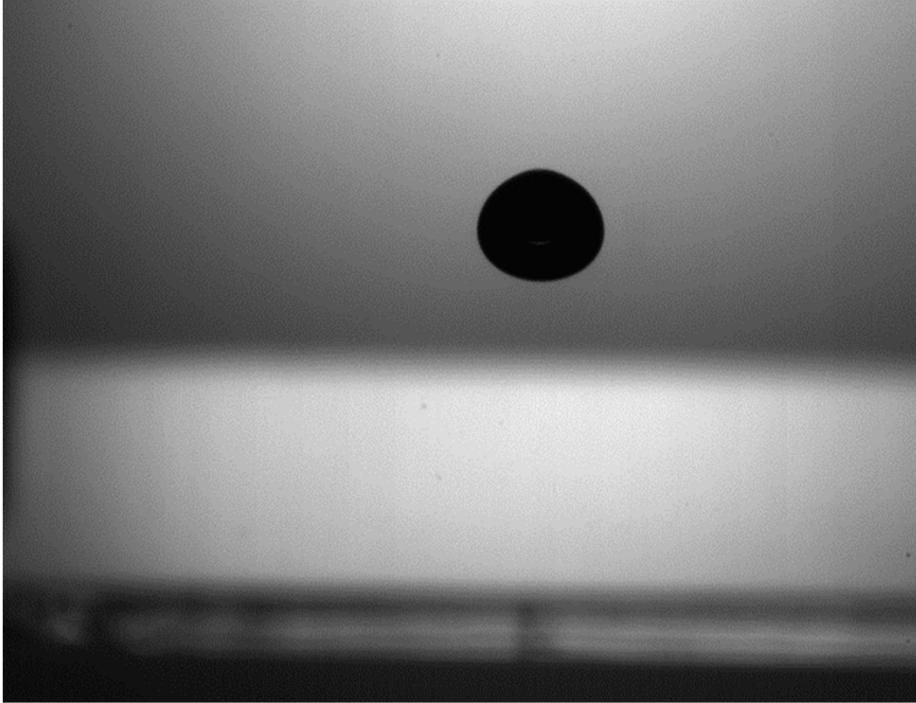
-> $2^{10} \cdot D/L = 491$ cells per drop diameter

$L/D = 2.08$, $h/D = 0.478$



Simulations

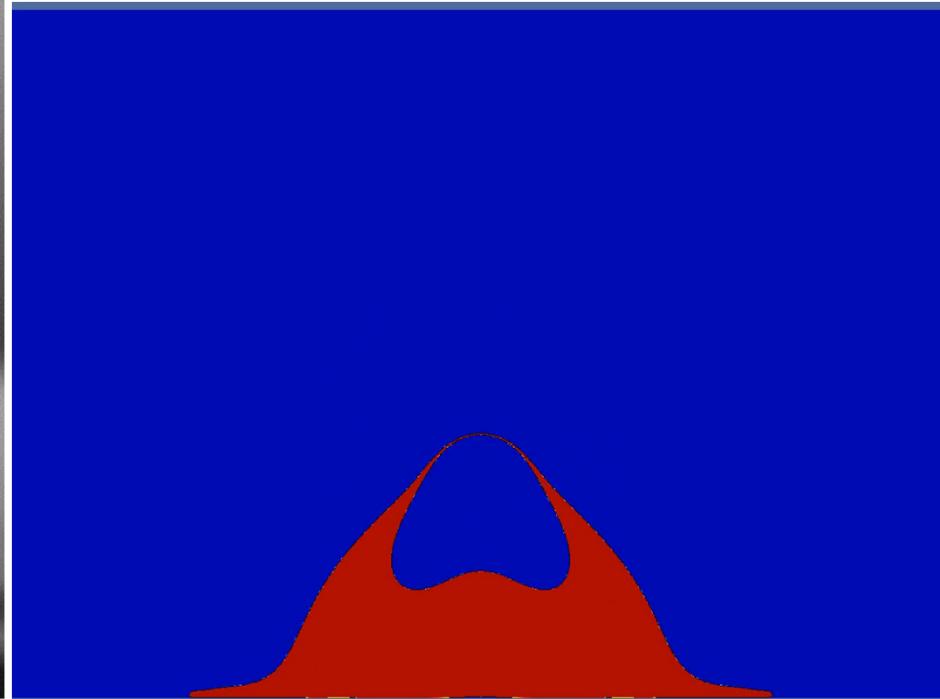
Silicon oil 10 cst



$D = 2.75\text{mm}$, $V = 4.59\text{m/s}$

18/06/2019

Silicon oil 10 cst

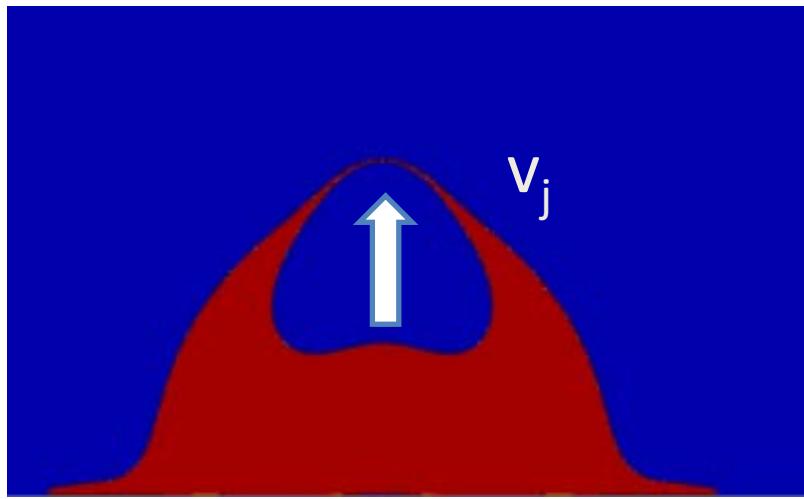
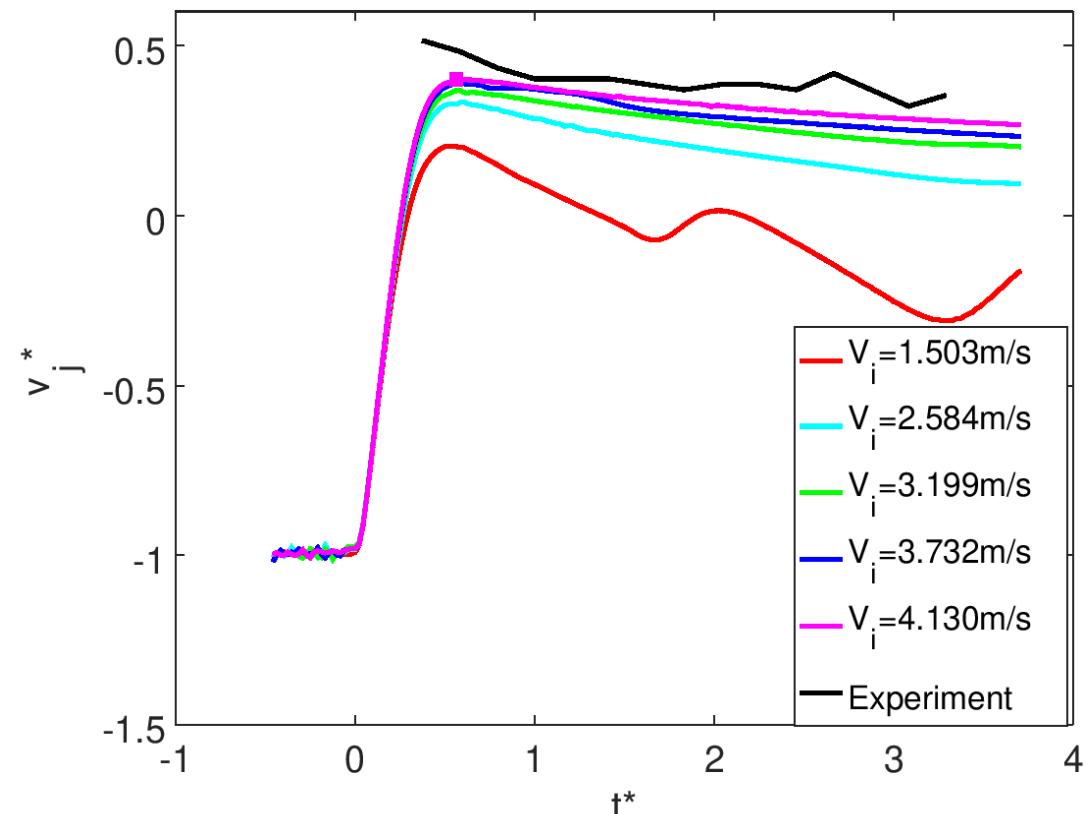


$D = 2.75\text{mm}$, $V = 4.59\text{m/s}$,
 $\delta = 0.0175D$, $D_b = 0.5D$, $\text{Re}=1010$

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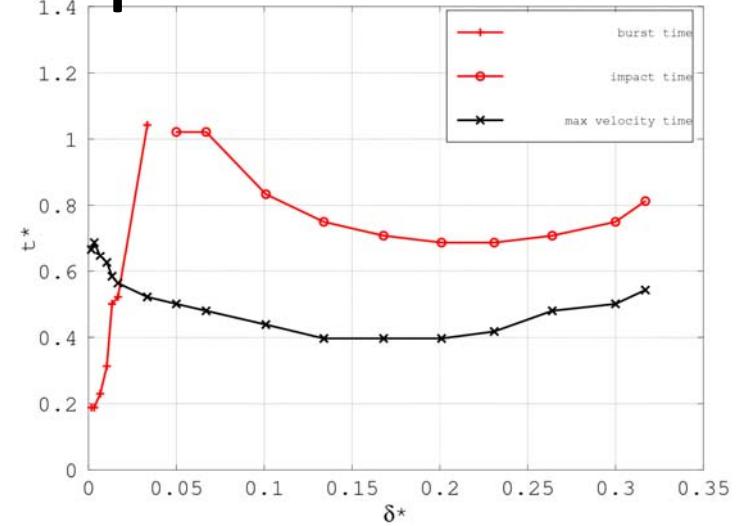
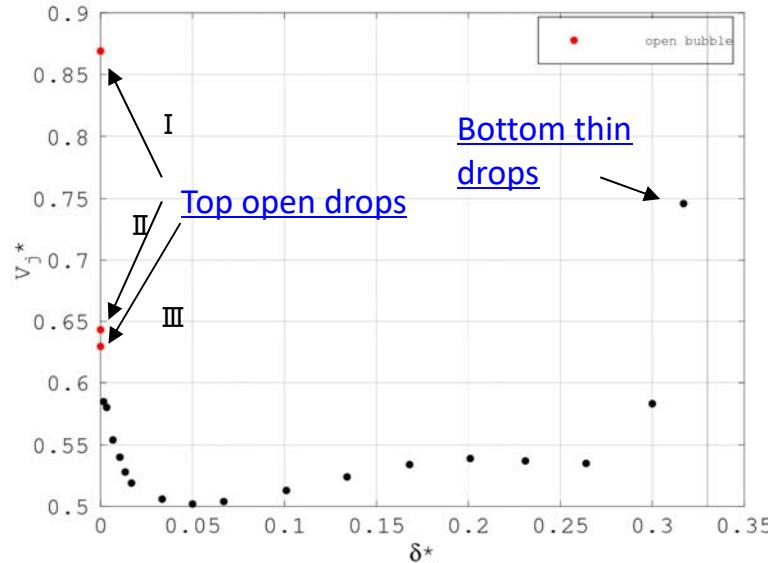
10

Vertical jetting velocity



Silicon oil 10 cst

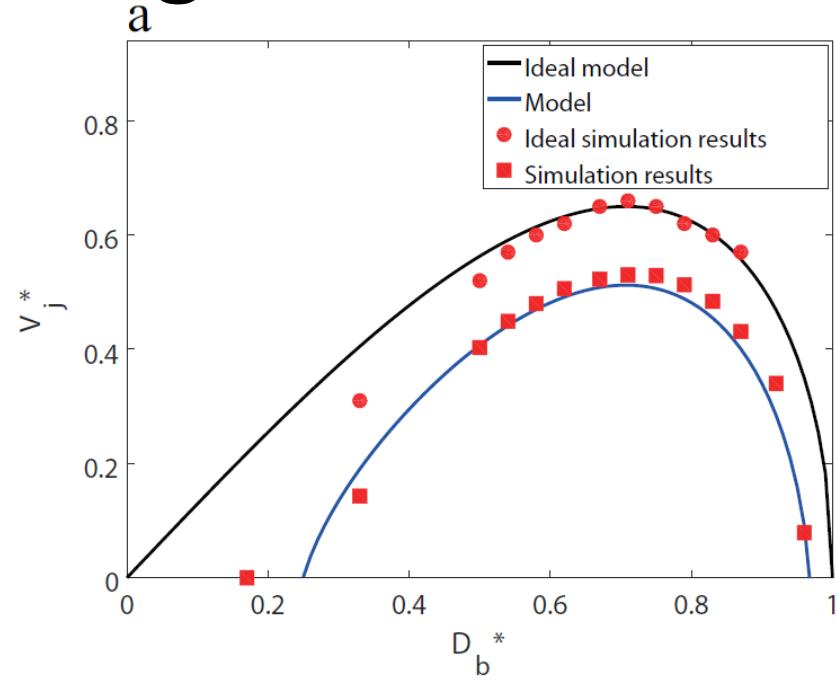
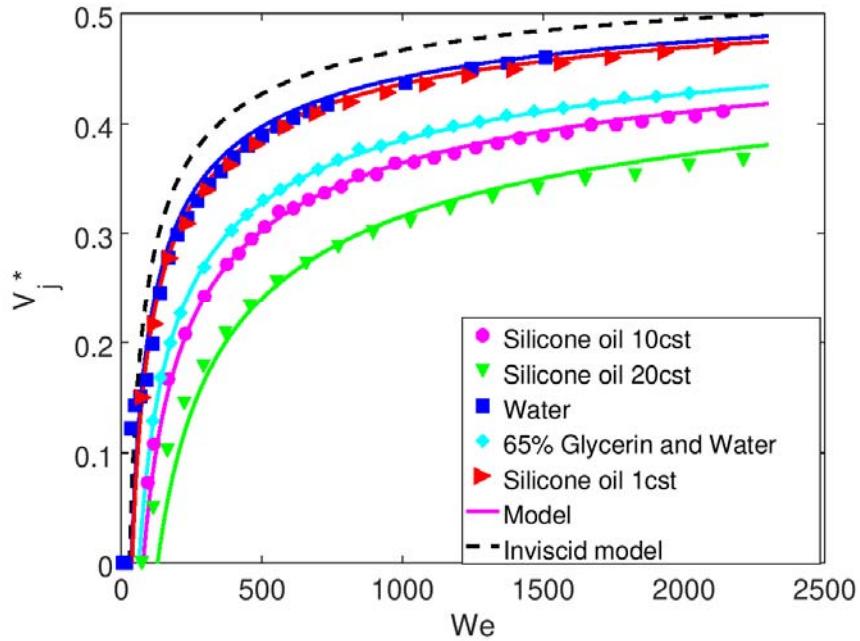
Bubble vertical position



The relation between maximum jet velocity and different film thickness. When $\delta^* < 0.1$, the maximum jet velocity decreases at the increasing of film thickness. But after $\delta^* > 0.1$, the situation is the opposite.

Burst, impact and maximum jet velocity time of different film thickness

Modelling

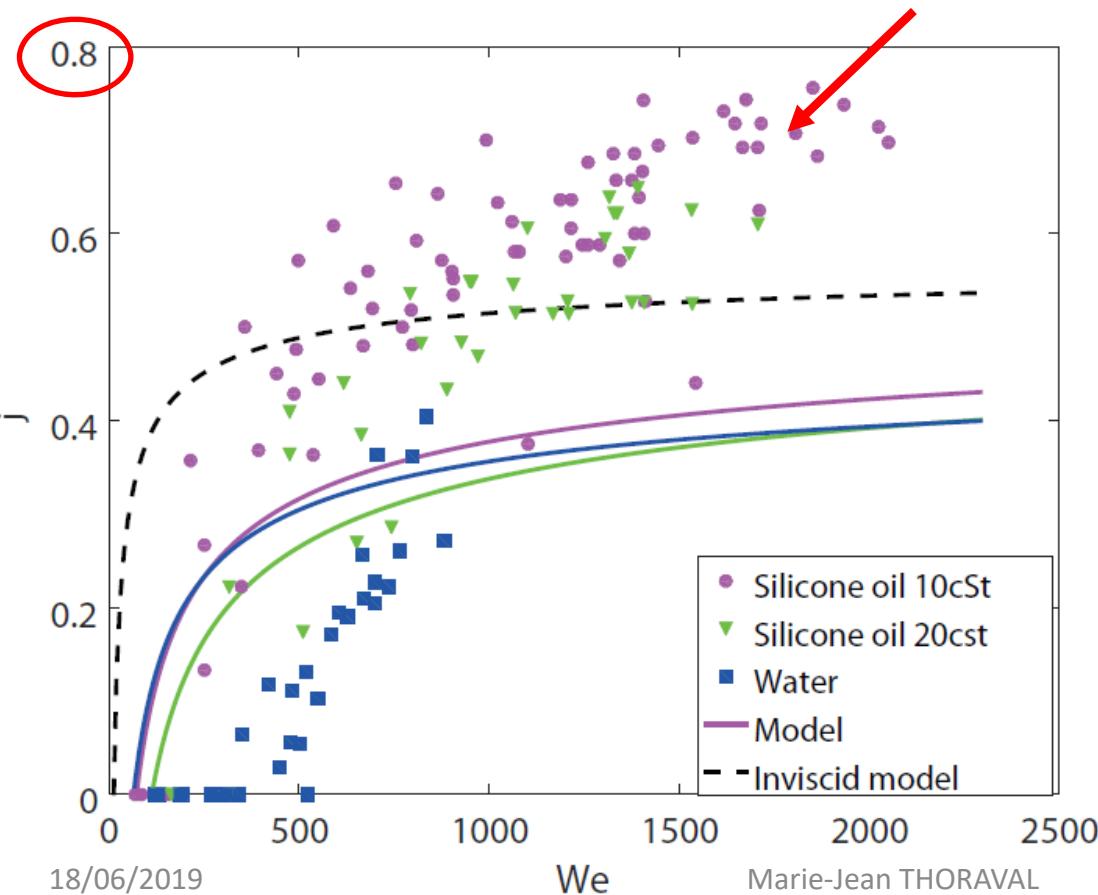


$$V_j^* = \alpha * \sqrt{\kappa^2 - \frac{\beta}{\sqrt{Re}}} - \sqrt{\frac{2}{\gamma * \kappa * We}}$$

$$\kappa = D_b^* \sqrt{1 - D_b^{*2}}$$

$$\alpha = 1.3, \beta = 1.7 \text{ and } \gamma = 0.5$$

Comparison with experiments

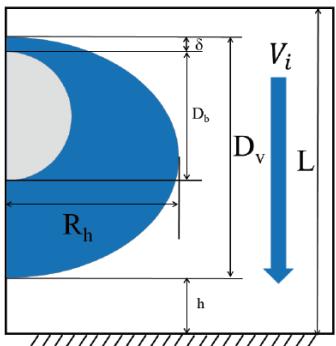


Interpretation:

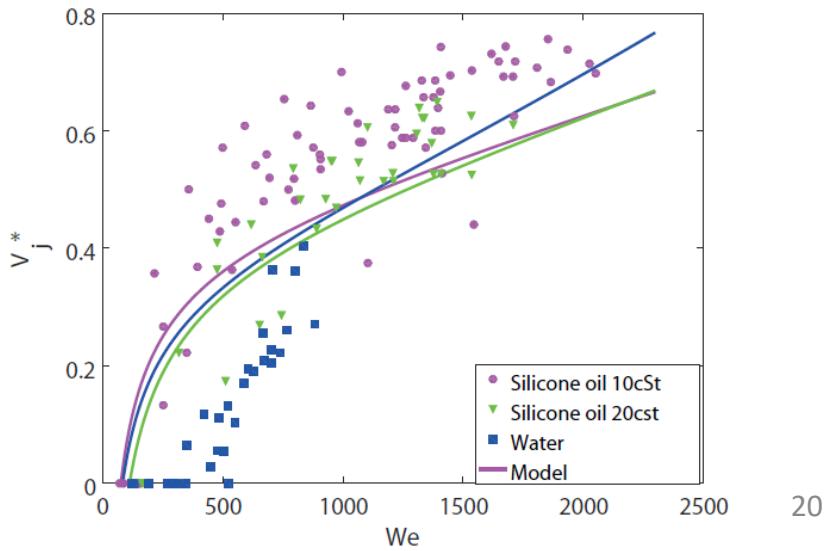
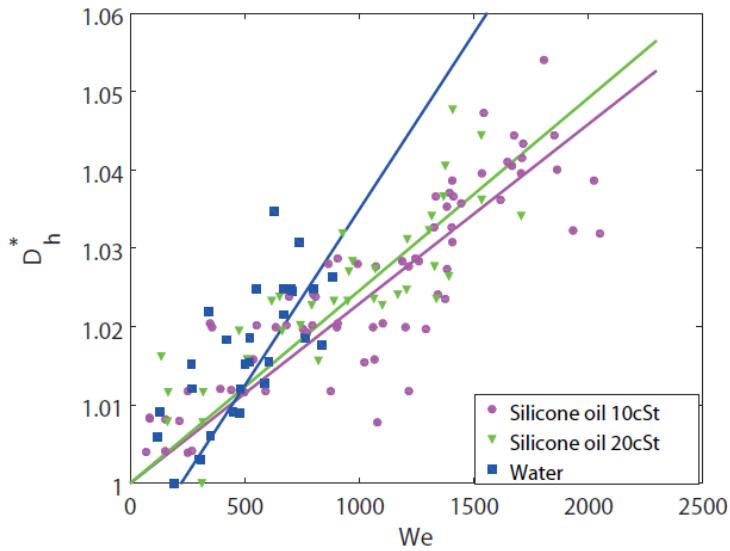
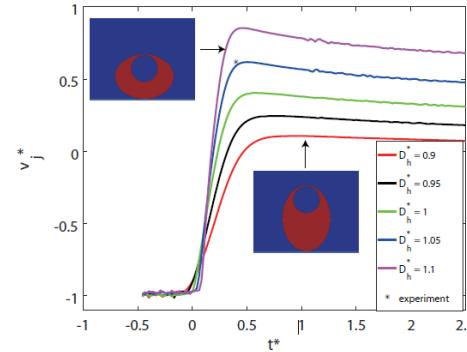
- Bubble size
- Bubble vertical position
- Compressible effects
- Non-axisymmetry
- Bubble and drop shape
- ...?

Effect of drop shape

a



b

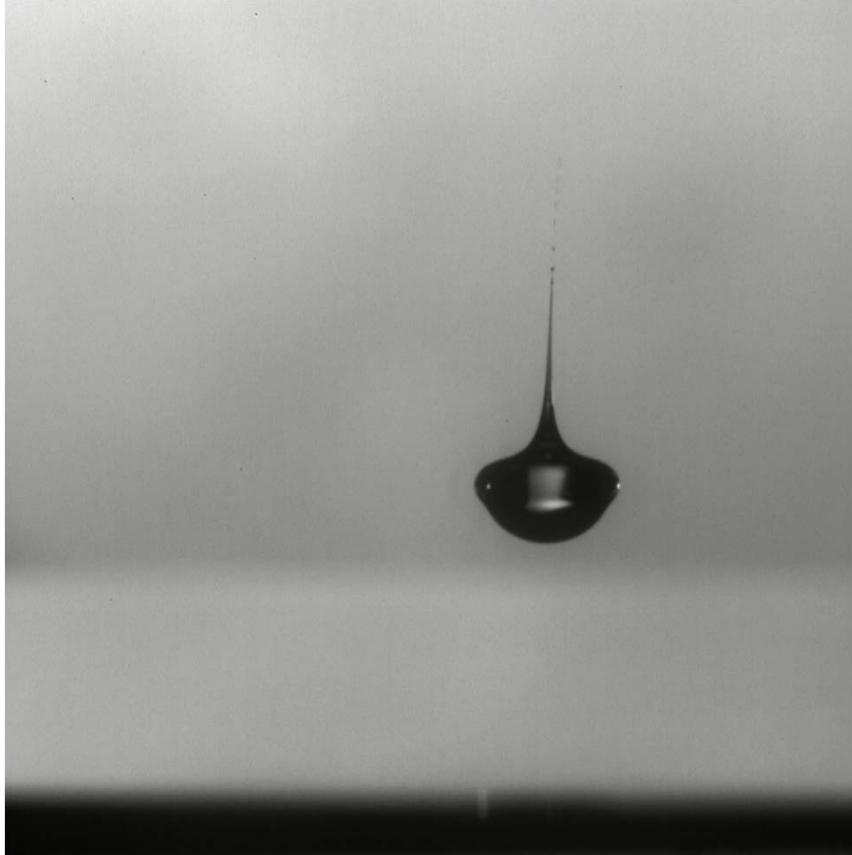


Super-fast jet!

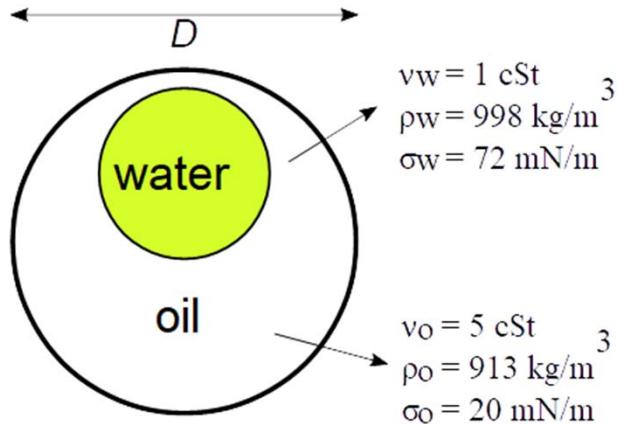


$$V_j = 4.4!$$

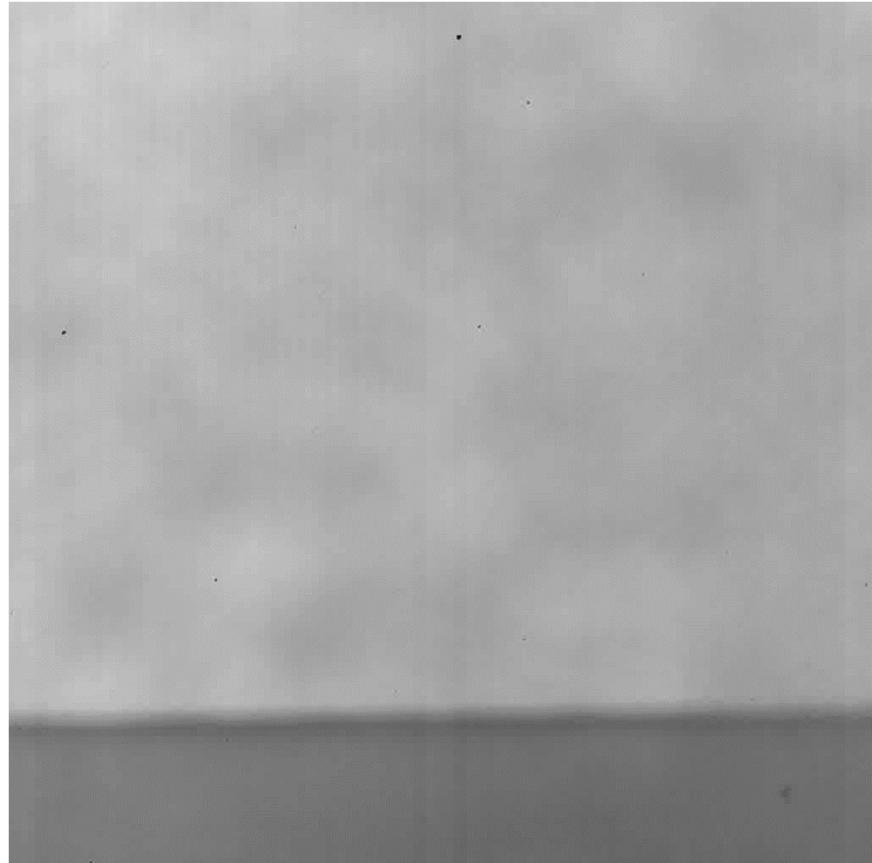
Bubble bursting in a drop



Impact of a water-in-oil compound drop



glass,
hydrophilic/hydrophobic



2018 Photron Best
Scientific Video Award

Impact of a water in oil compound drop

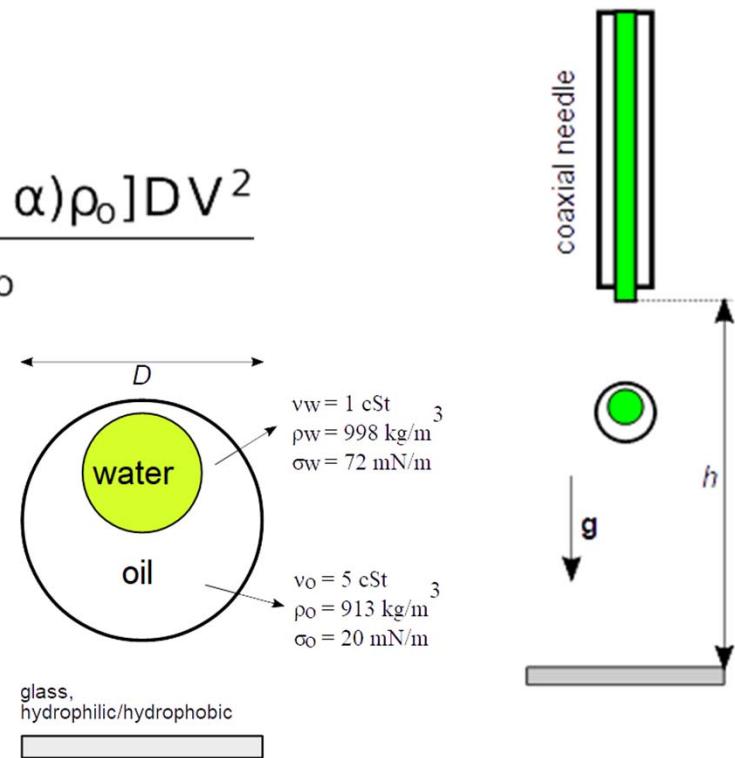
- Volume ratio

$$\alpha = \frac{\text{volume water}}{\text{total volume}}$$

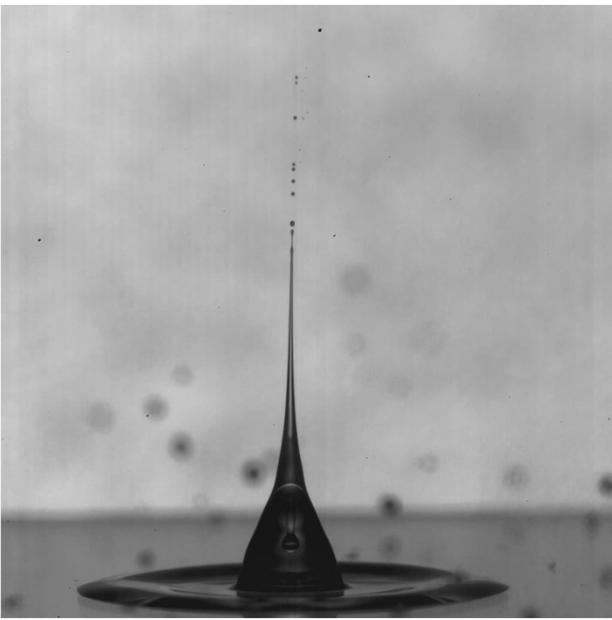
- Weber number

$$We = \frac{[\alpha \rho_w + (1 - \alpha) \rho_o] D V^2}{\sigma_o}$$

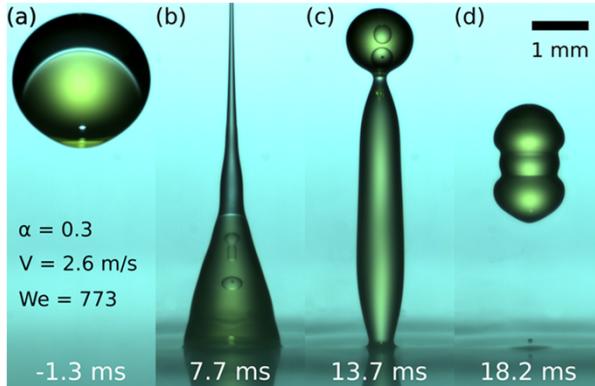
- Variation of impact velocity by varying impact height



Core drop rebound



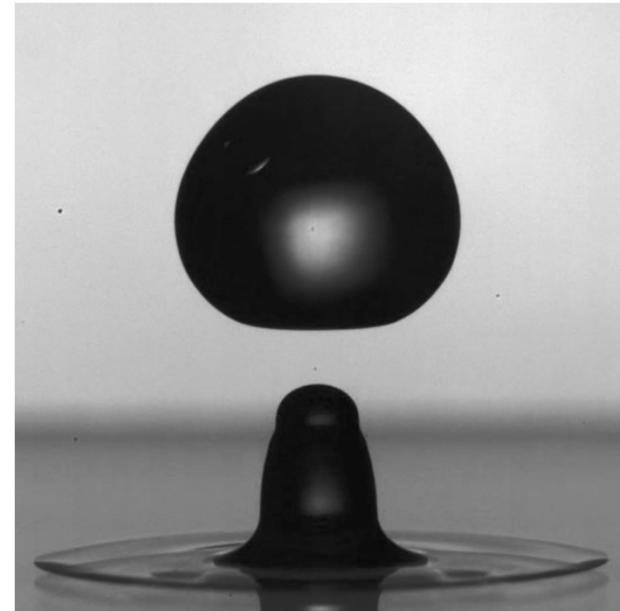
Drop diameter: 2.3 mm
Volume ratio: 0.3
 $V = 2.4 \text{ m/s}$
 $We = 631$
Capture rate: 20 000 fps
Display rate 30 fps



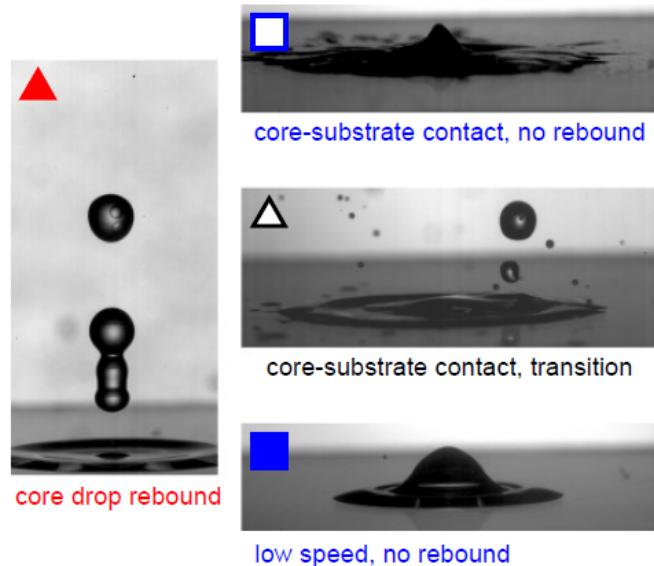
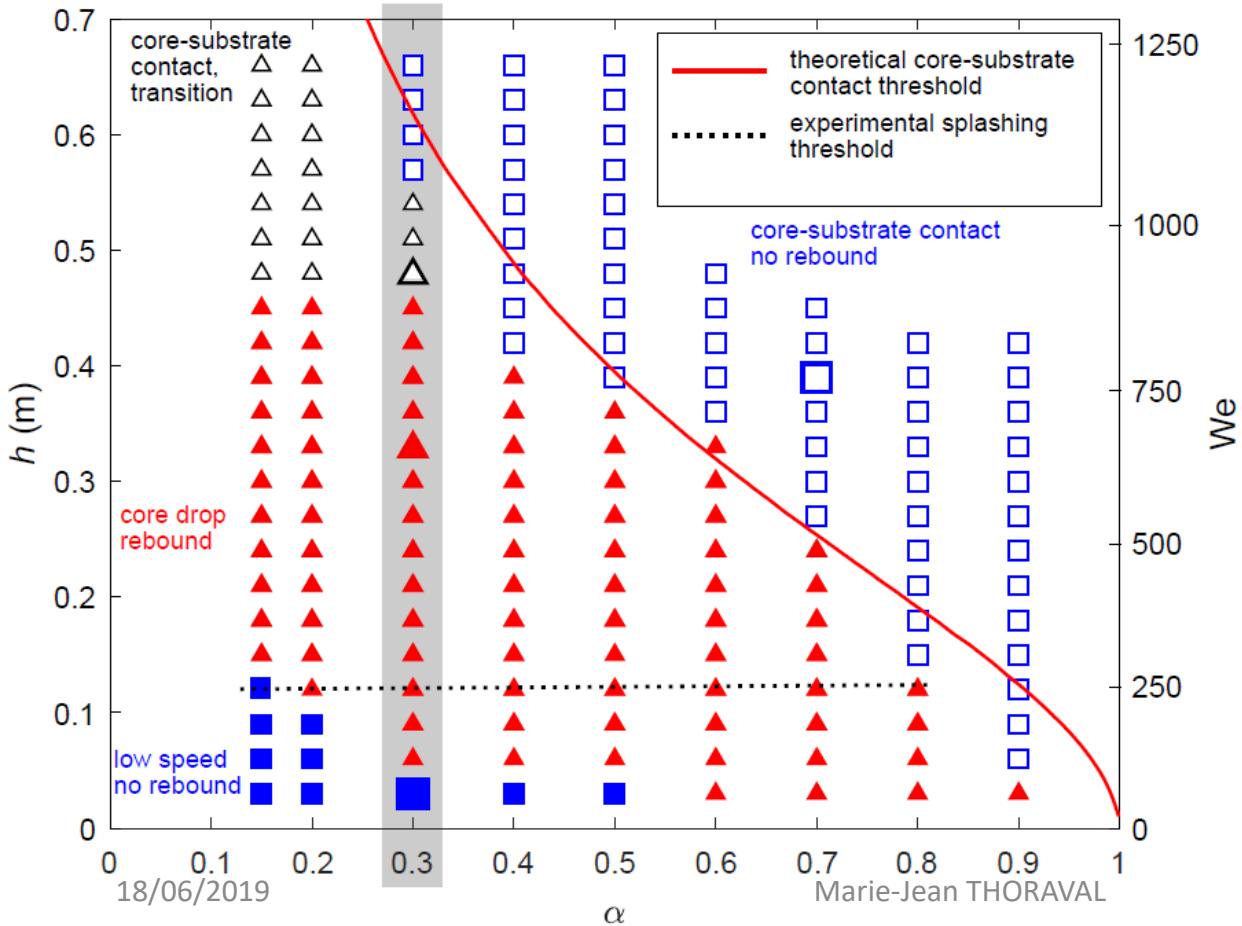
Drop diameter: 2.3 mm
Volume ratio: 0.9
 $V = 0.7 \text{ m/s}$
 $We = 54$
Capture rate: 20 000 fps
Display rate 60 fps

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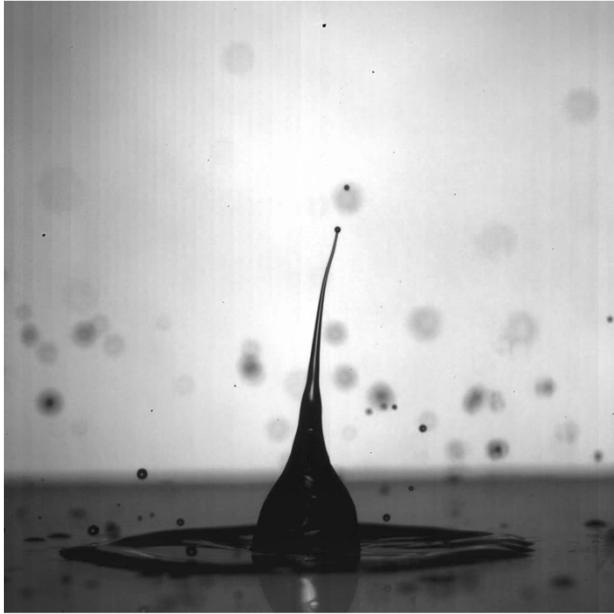
Impact on a hydrophilic surface



Core drop rebound



Breakup of the lubricating oil layer?



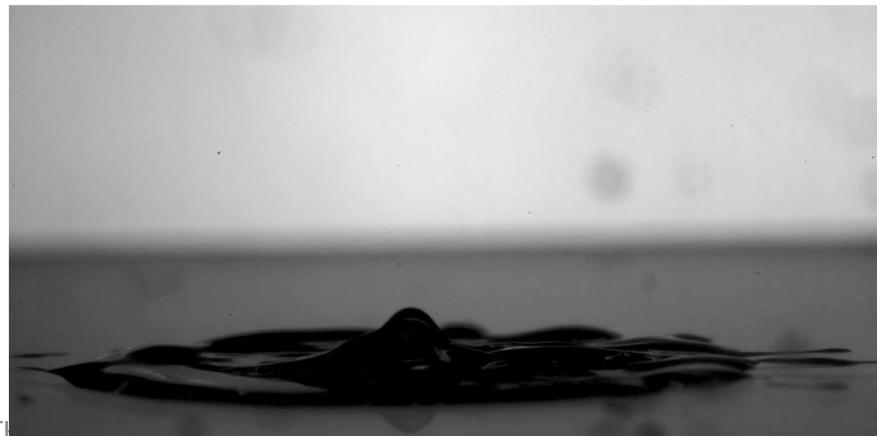
Drop diameter: 2.3 mm

Volume ratio: 0.3

Capture rate: 20 000 fps

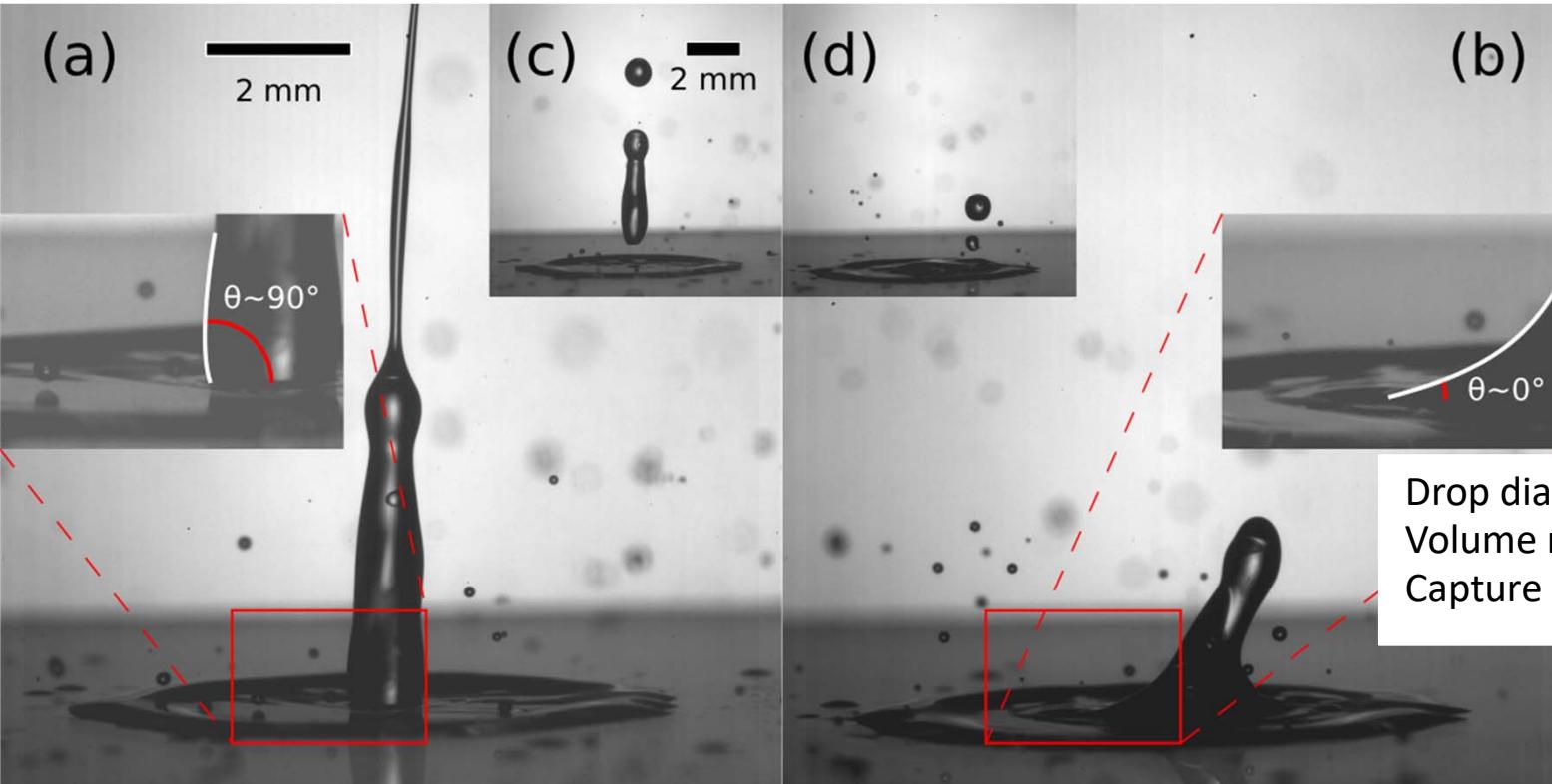
Impact heights (clockwise): 45 cm, 48 cm, 60 cm

Weber number (clockwise): 835, 884, 1080



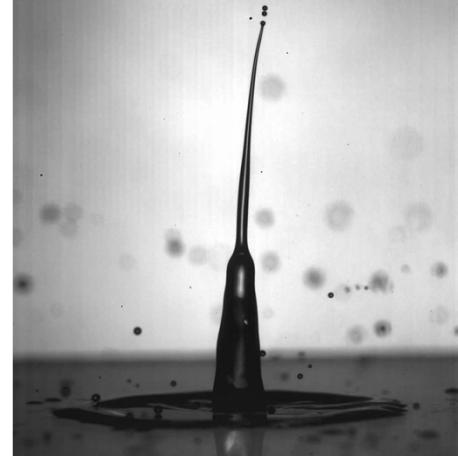
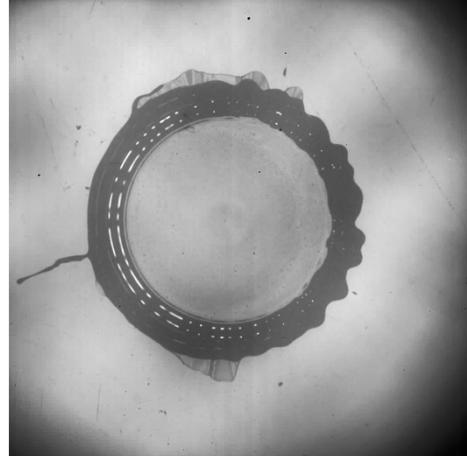
ean Th

Breakup of the lubricating oil layer?

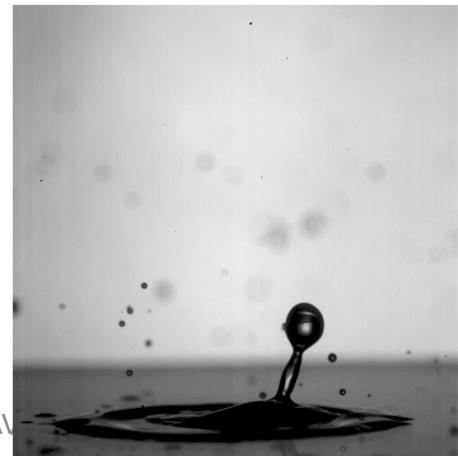
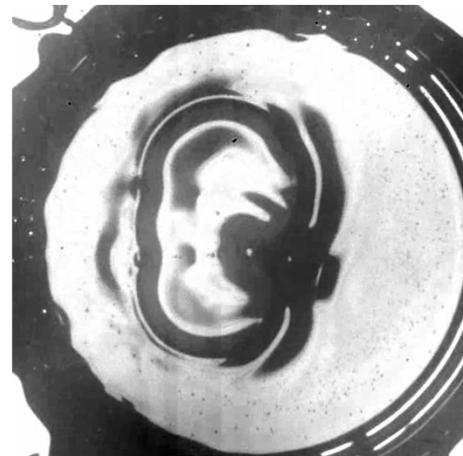
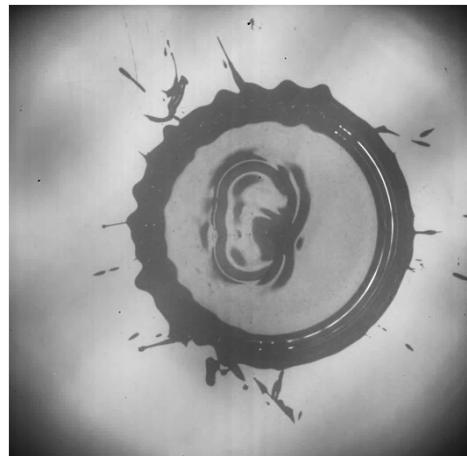


Drop diameter: 2.3 mm
Volume ratio: 0.3
Capture rate: 20 000 fps

Bottom view

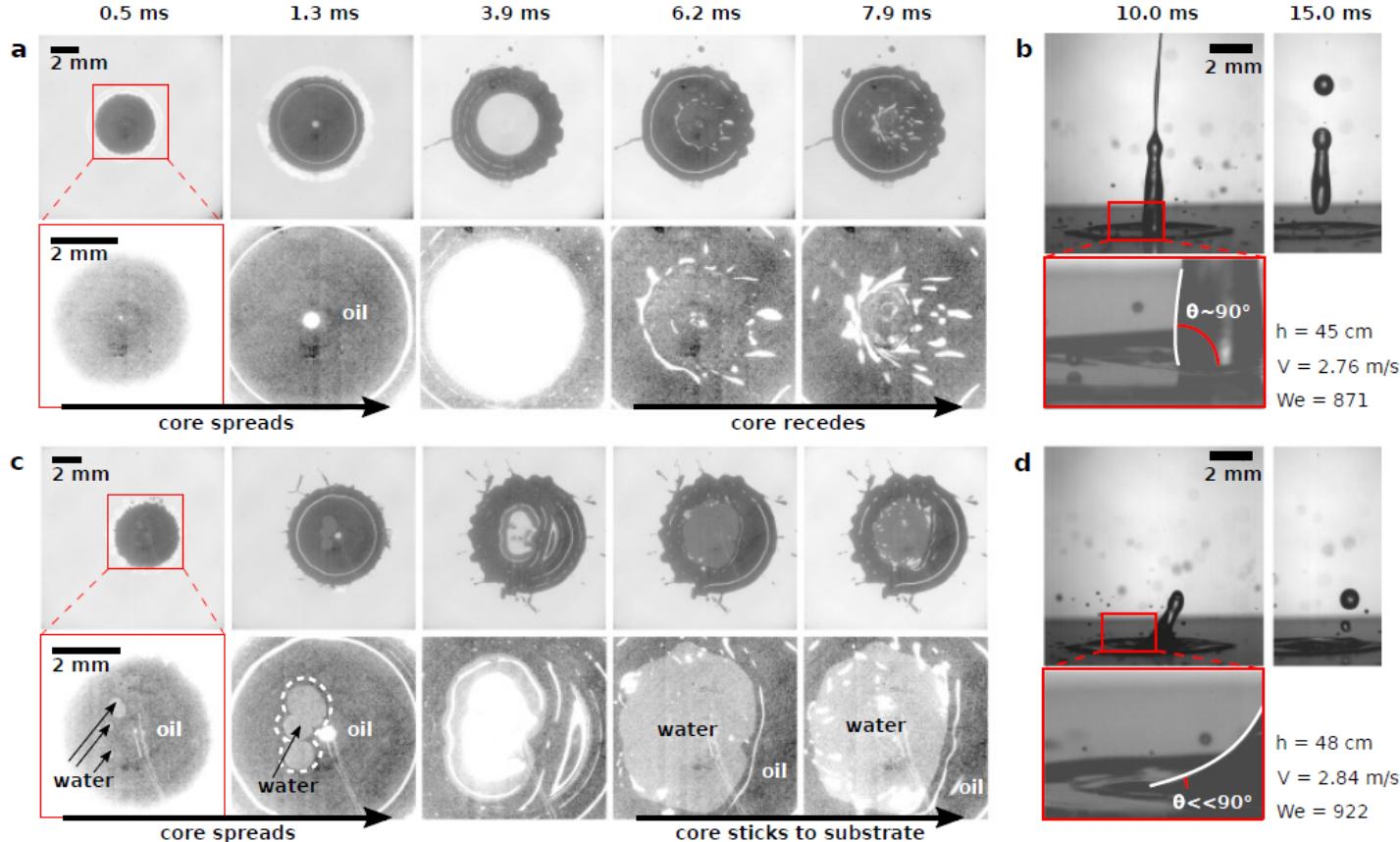


$h = 45 \text{ cm}$



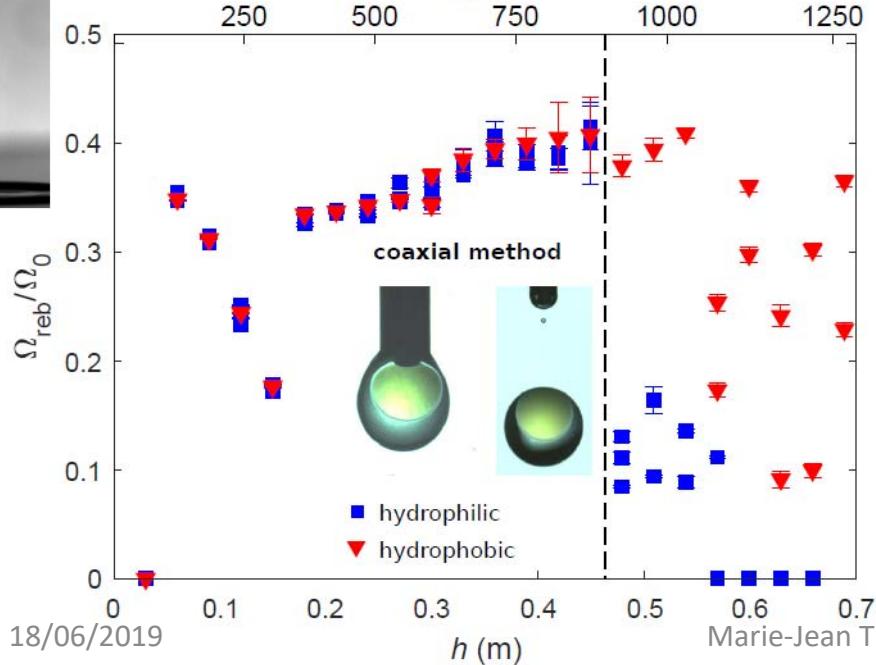
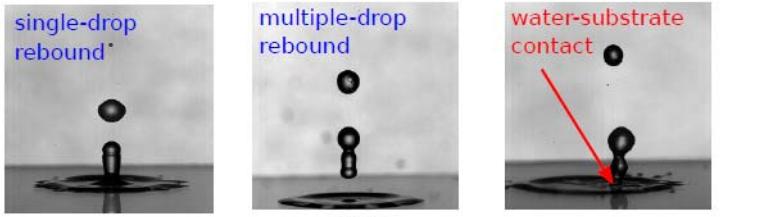
$h = 48 \text{ cm}$

Water core-substrate contact

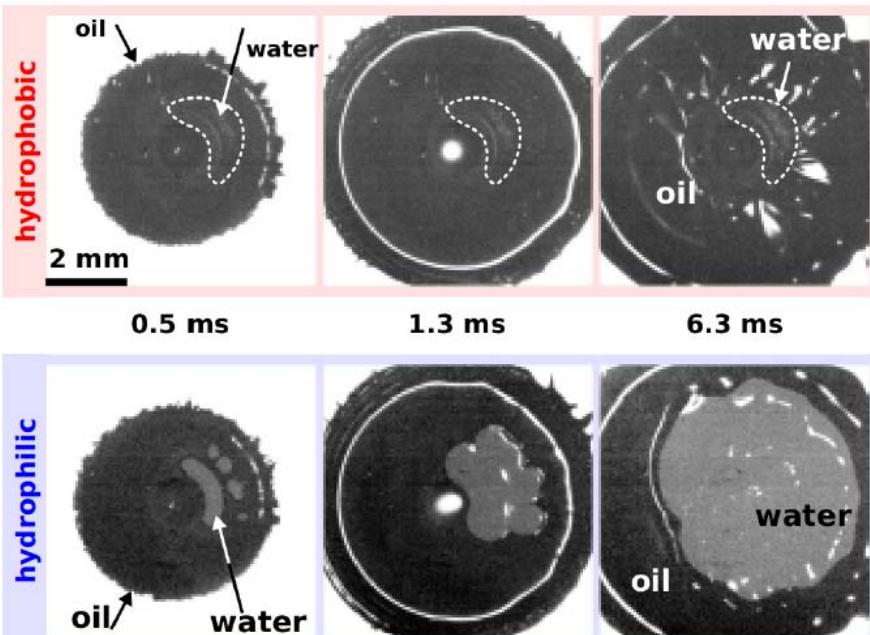


Effect of wetting properties

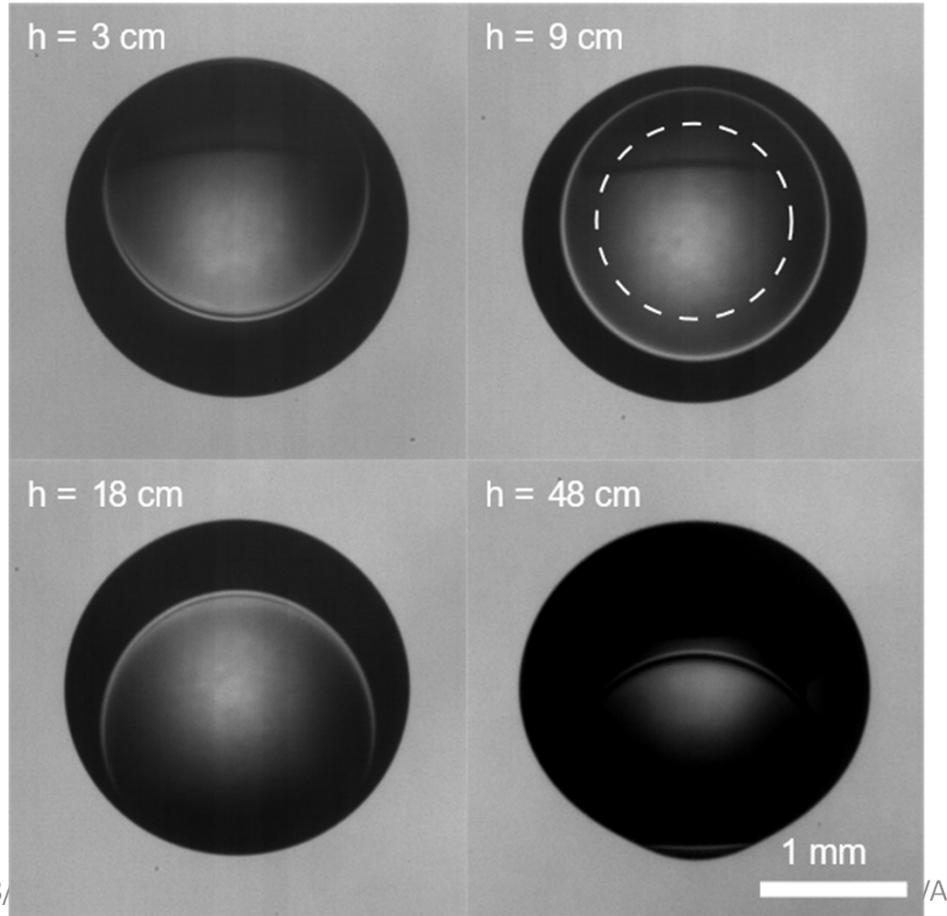
a



b



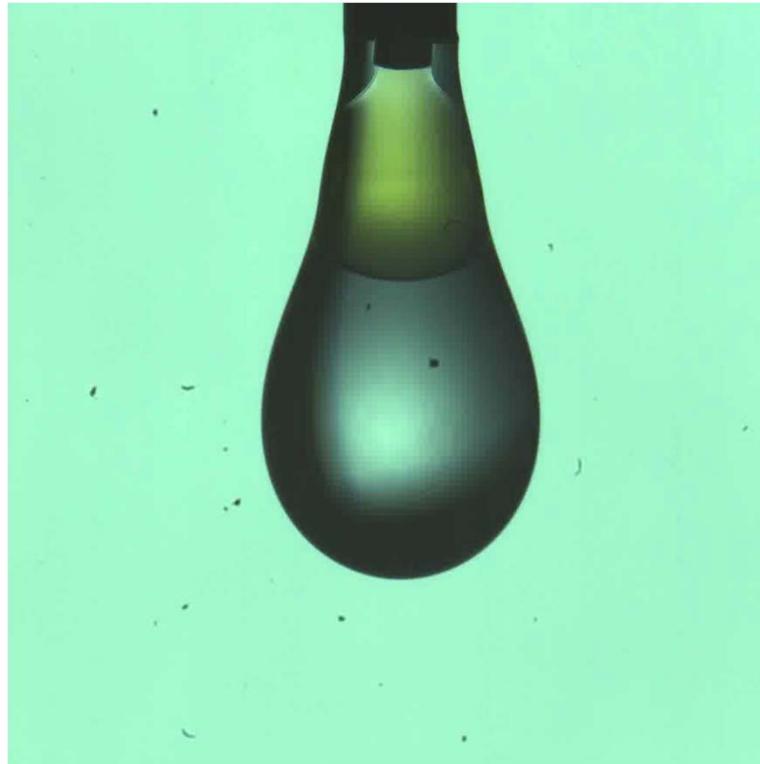
Position of the inner drop



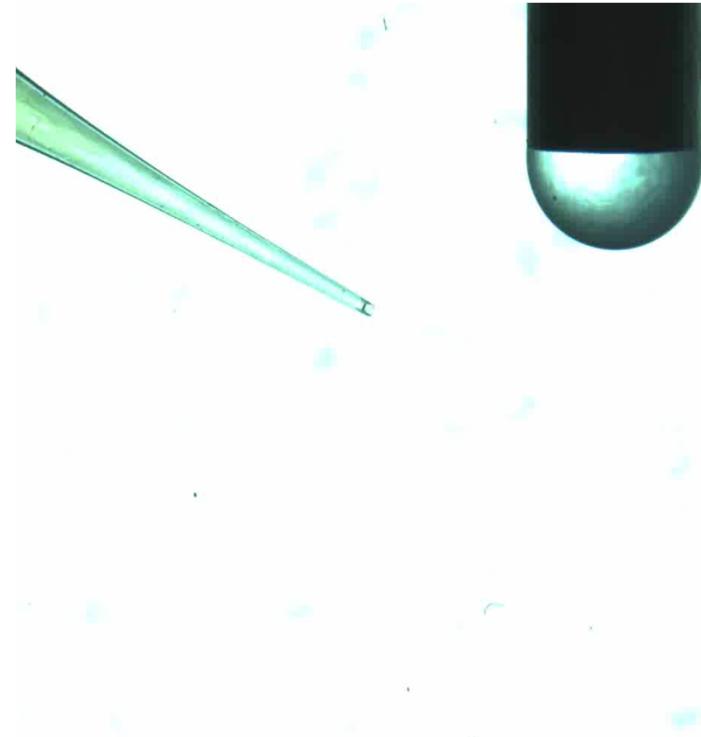
Compound drop falling through air
Drop produced with coaxial needle,
volume ratio = 0.2

Drop production (position control)

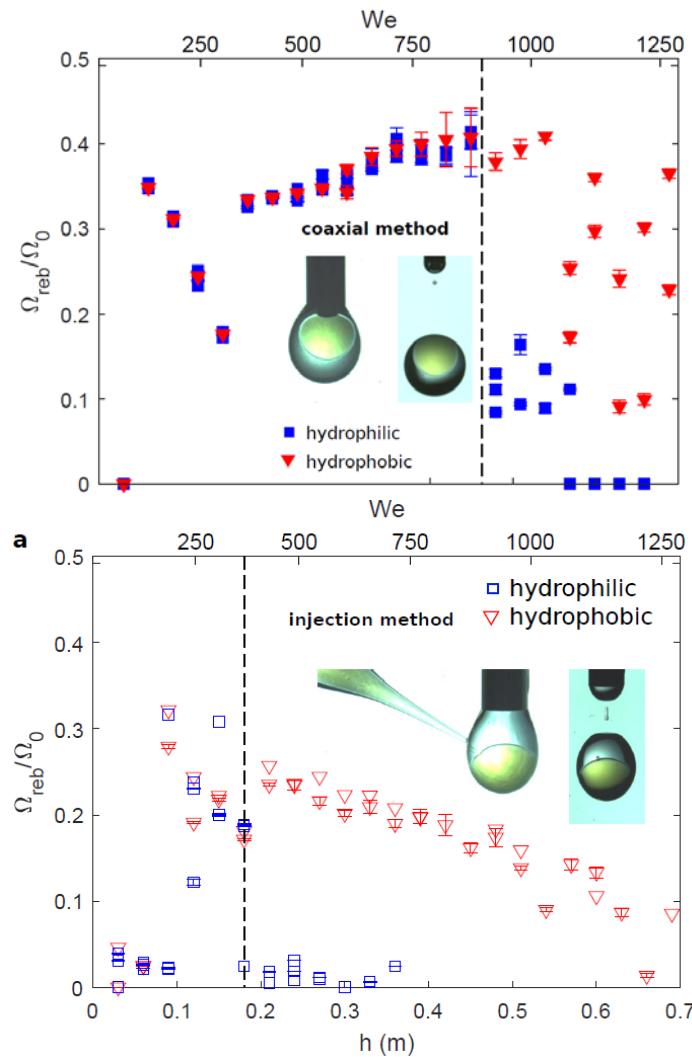
Coaxial needle



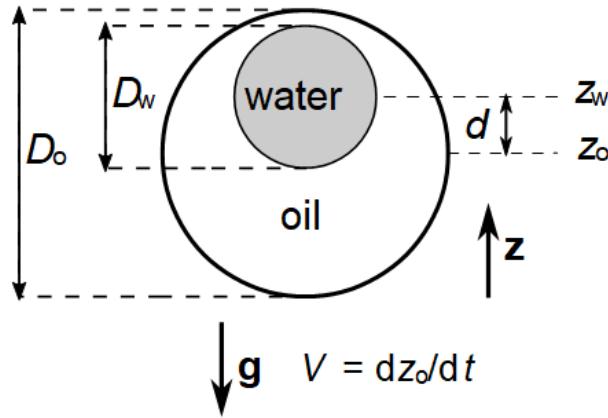
Microinjection needle



Position of the inner drop



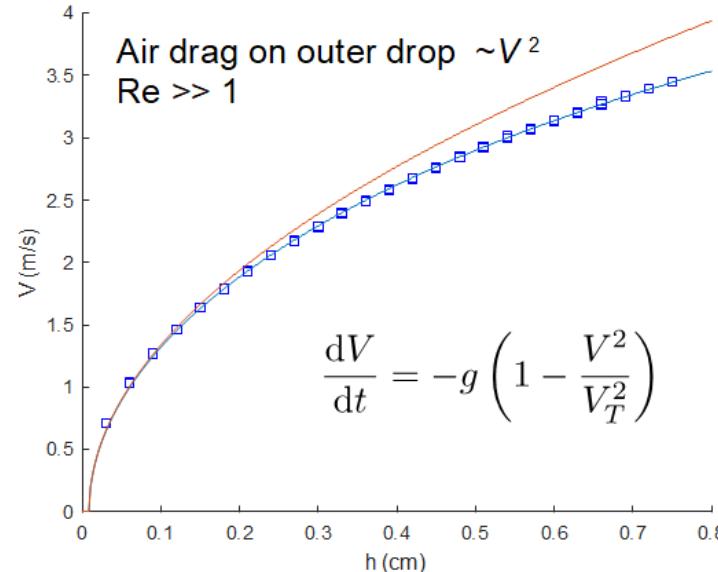
Model for core drop dynamics



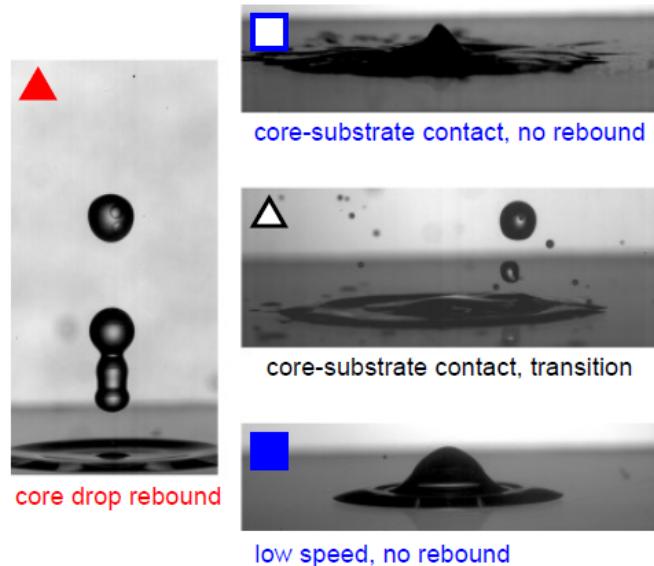
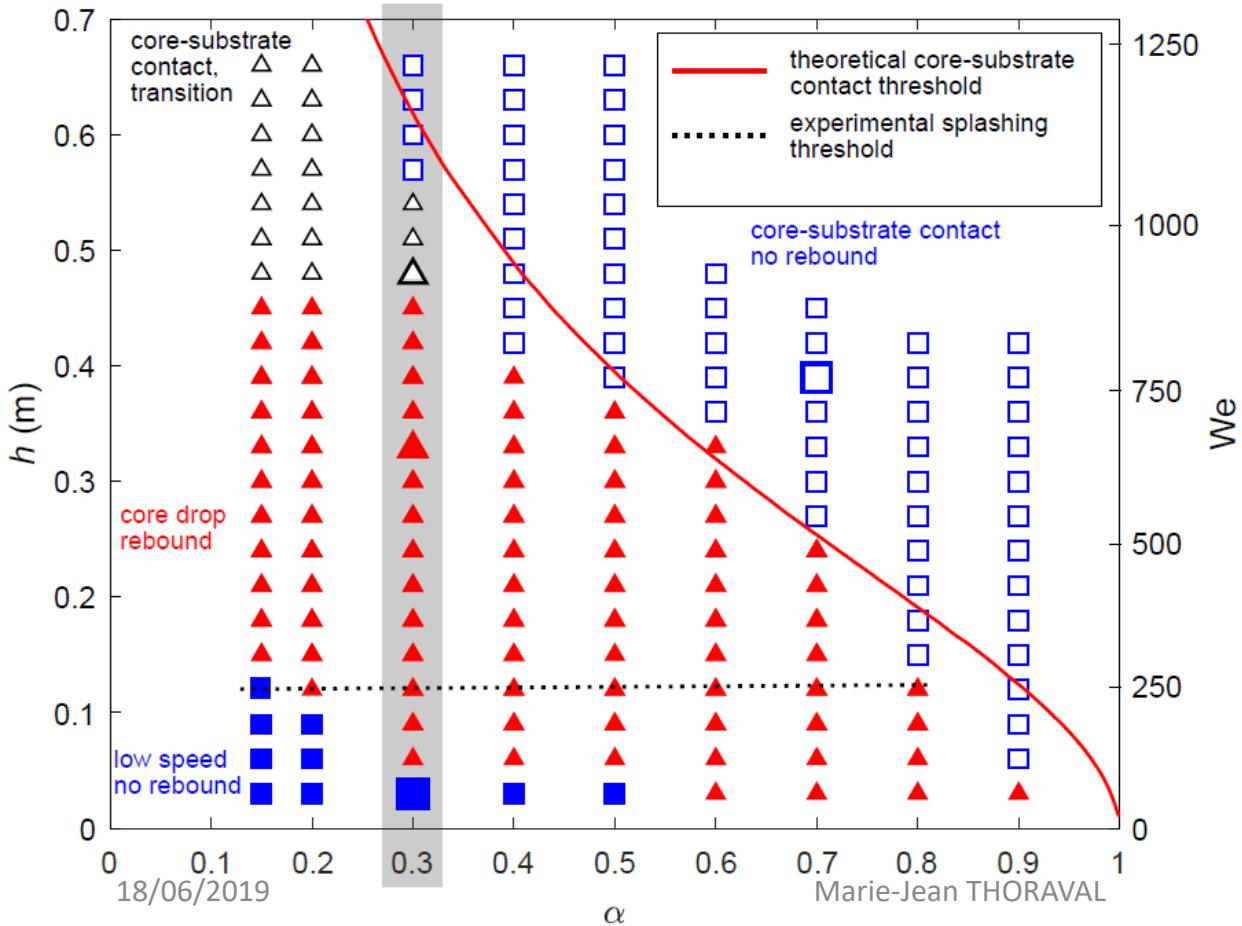
Stokes drag on outer drop $\sim V^2$
Re ~ 1

Compensate for buoyancy

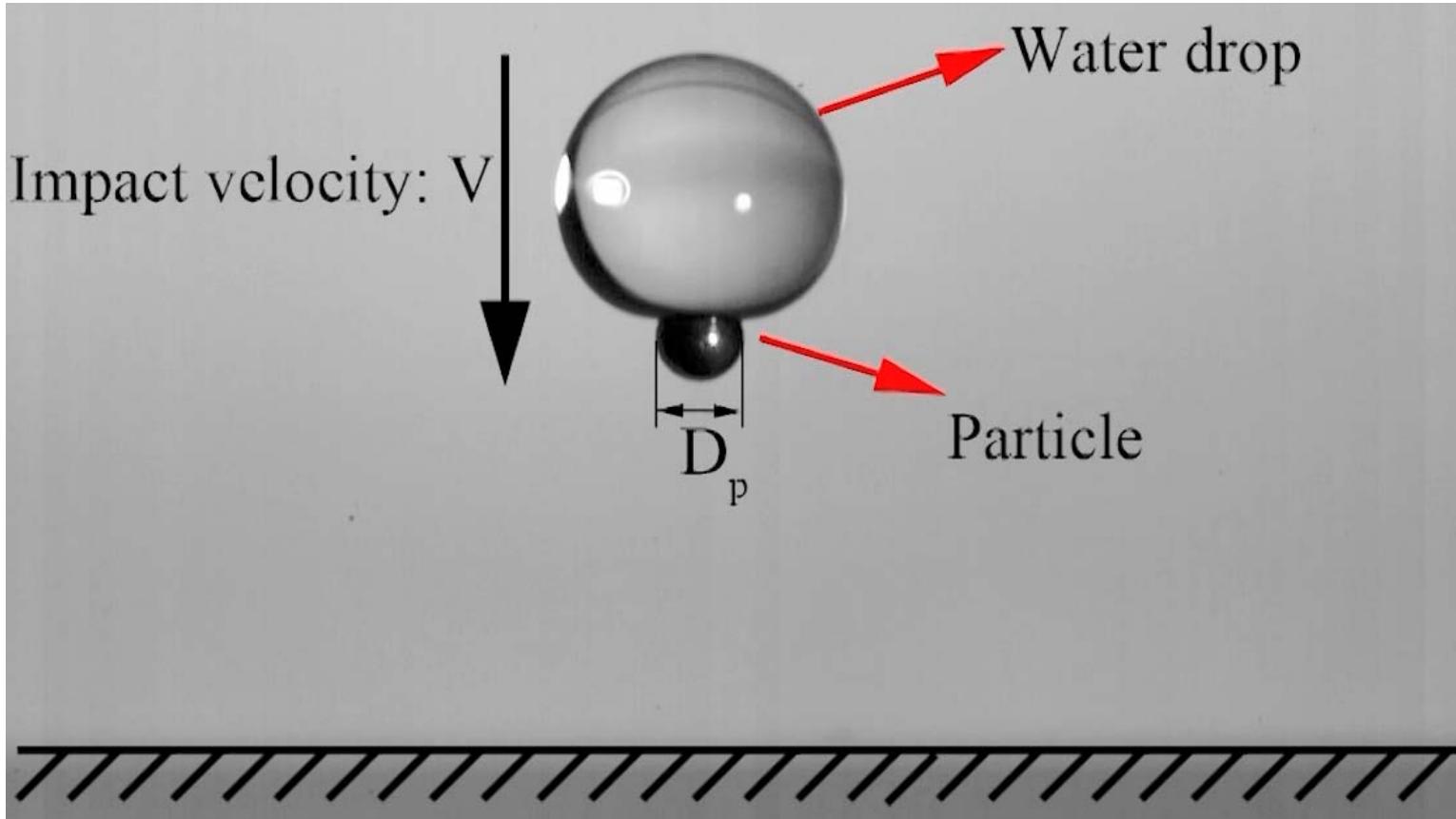
$$\frac{d^2d}{dt^2} = \frac{dV_{\text{rel}}}{dt} = -\frac{\rho_w - \rho_o}{\rho_w} \left(g + \frac{dV}{dt} \right) - \frac{3\pi D_w \mu_o}{\rho_w \Omega_w} V_{\text{rel}}$$



Core drop rebound



Impact of a drop containing a particle



1 particle in the drop!

Drop: water
 $D = 3.35 \text{ mm}$
 $D_p = 0.8 \text{ mm}$
 $\rho_p = 7800 \text{ kg/m}^3$

$H = 2 \text{ cm}$
No separation



$H = 20 \text{ cm}$
Particle splashing

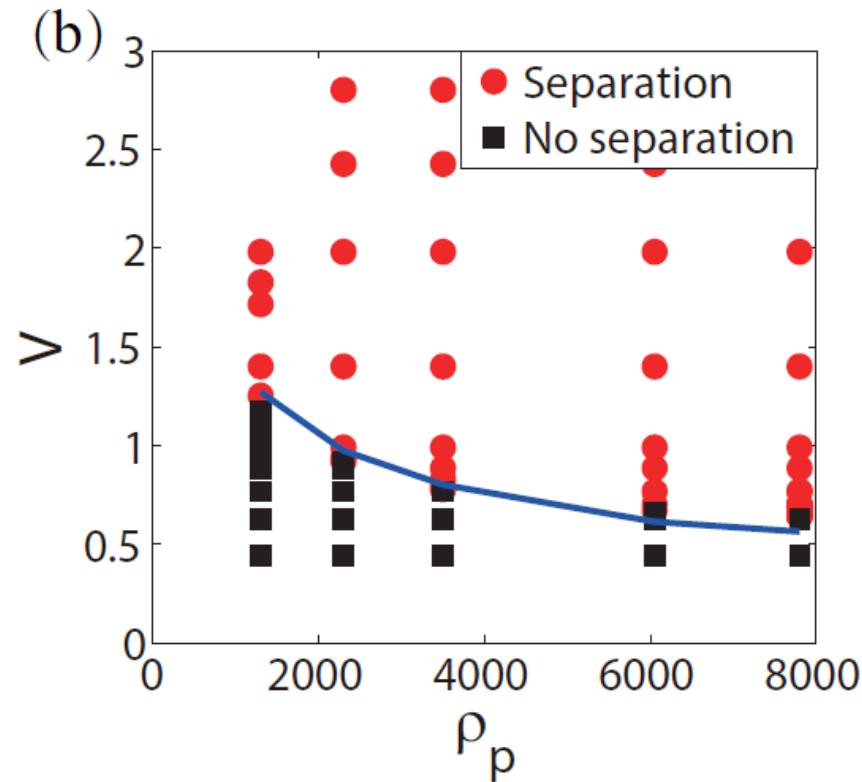
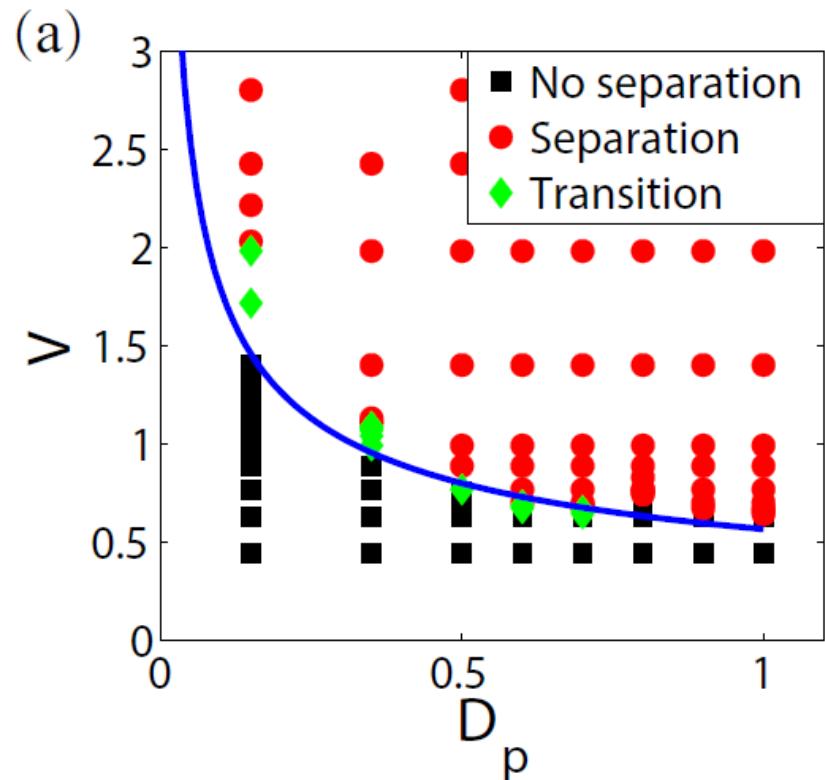


$H = 40 \text{ cm}$
Mushroom jet



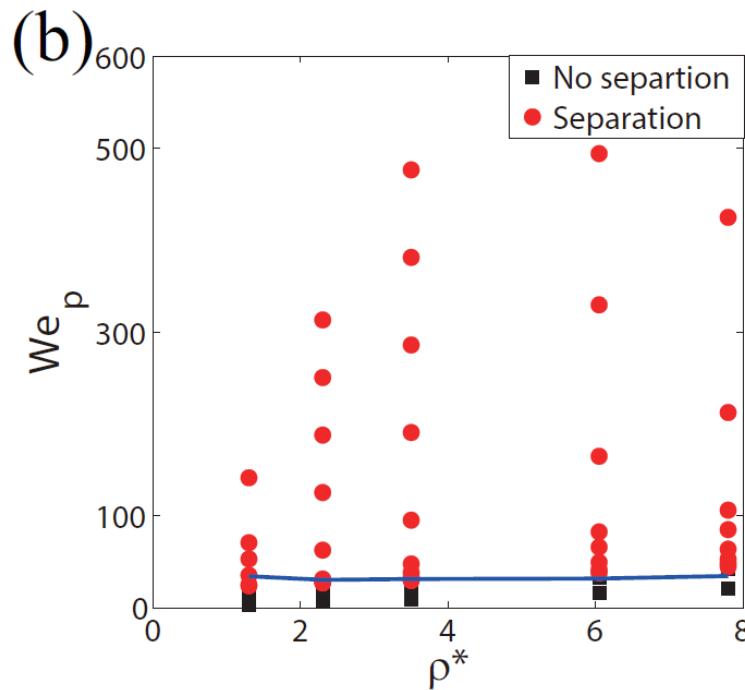
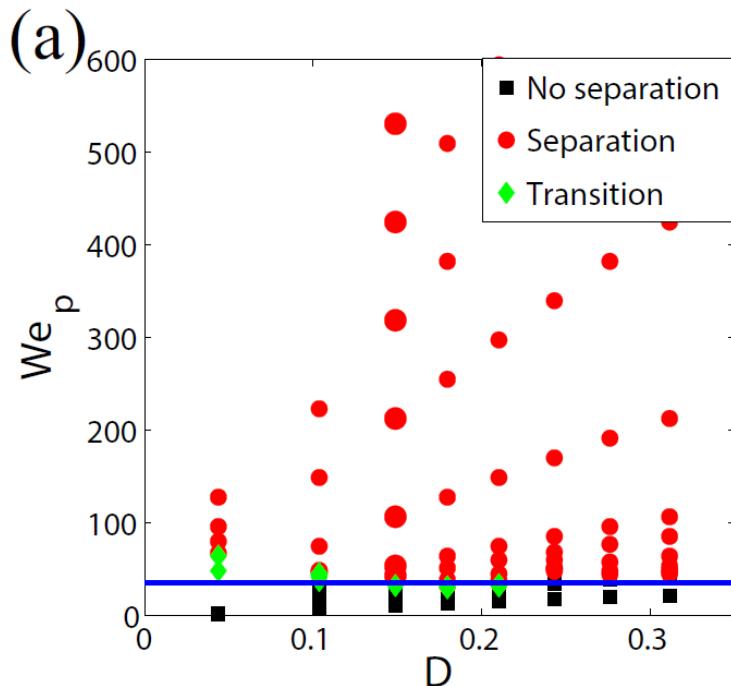
$H = 50 \text{ cm}$
Particle shifting

Critical separation velocity

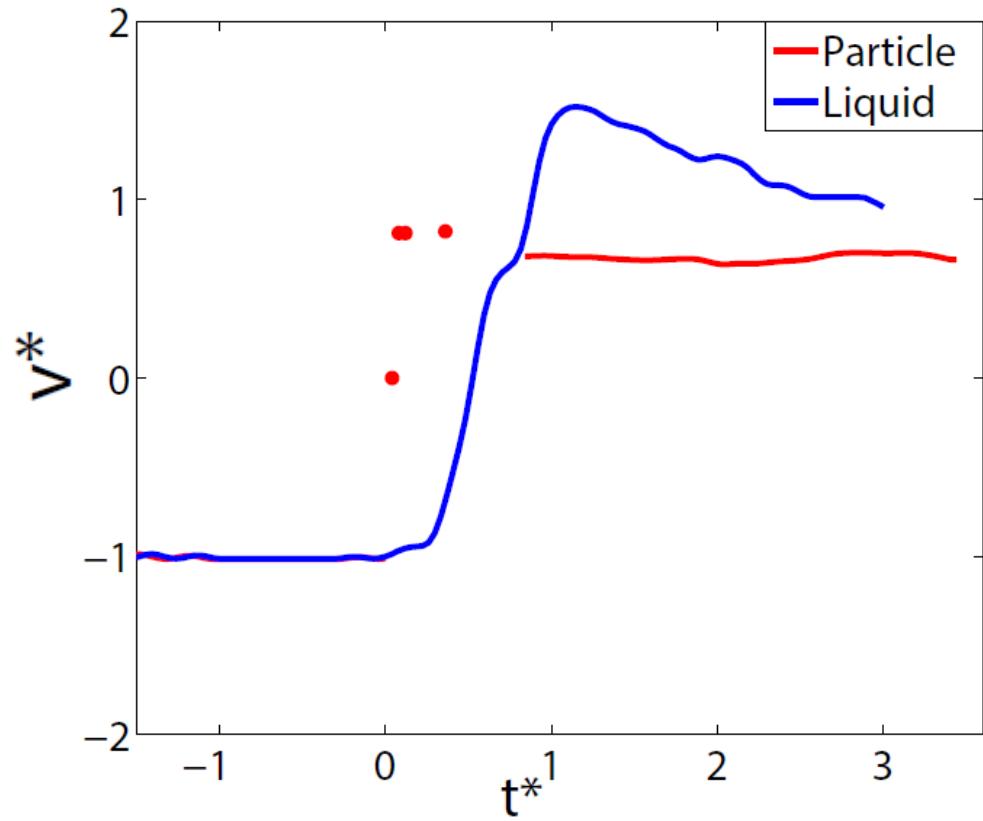
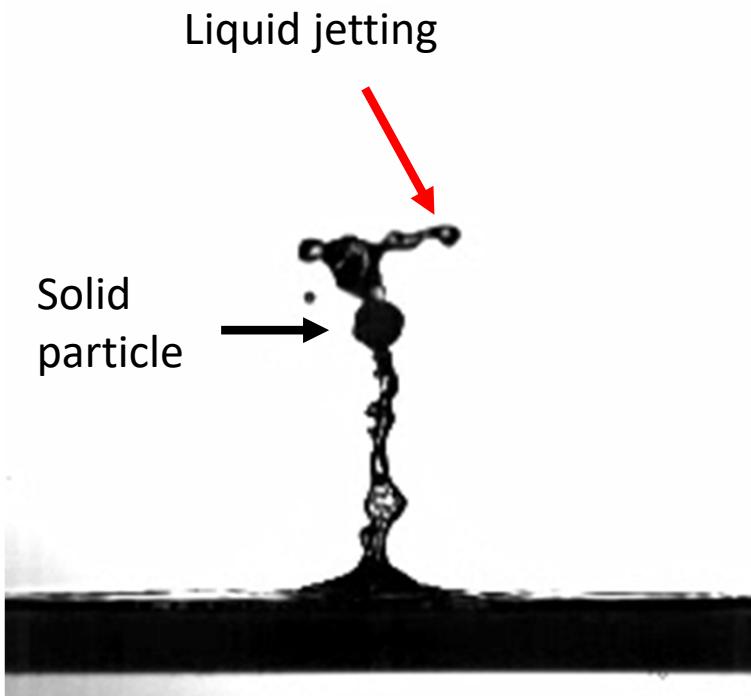


Critical separation velocity

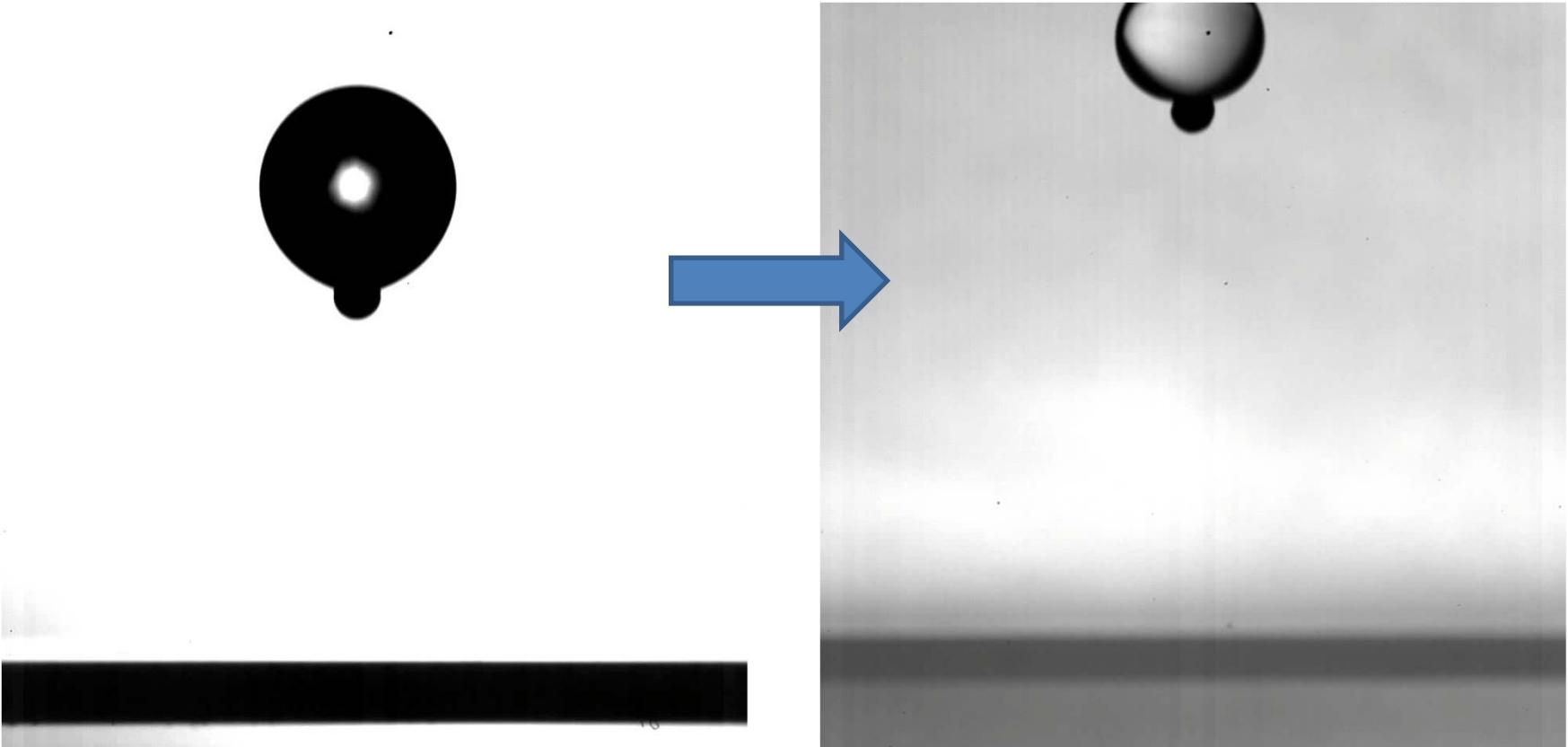
$$We_c = \frac{\rho_p D_p V_c^2}{\sigma} = 34.5$$



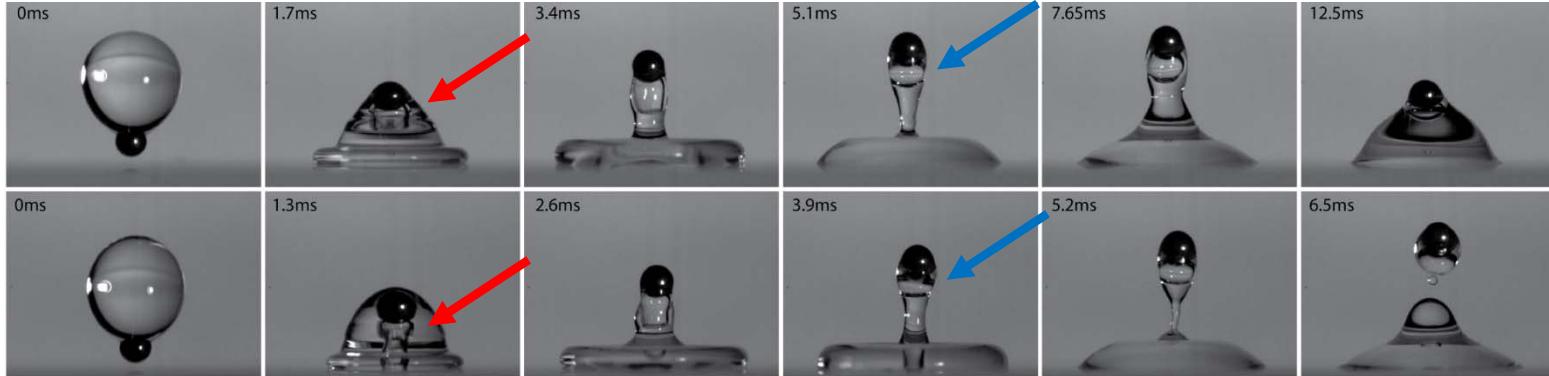
Splashing velocity



Splashing velocity

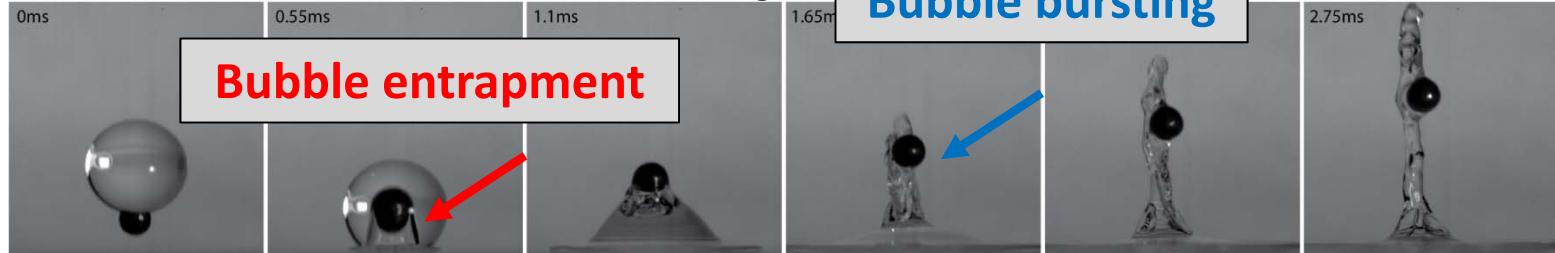


Particle separation threshold

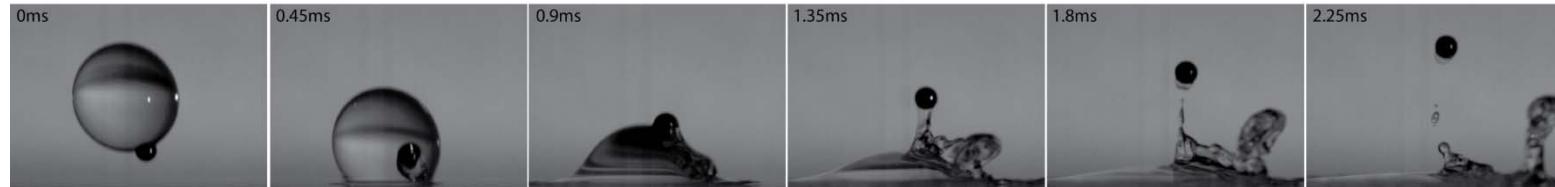


Jetting after

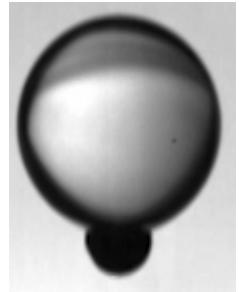
Bubble bursting



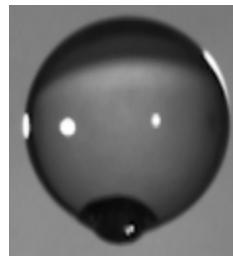
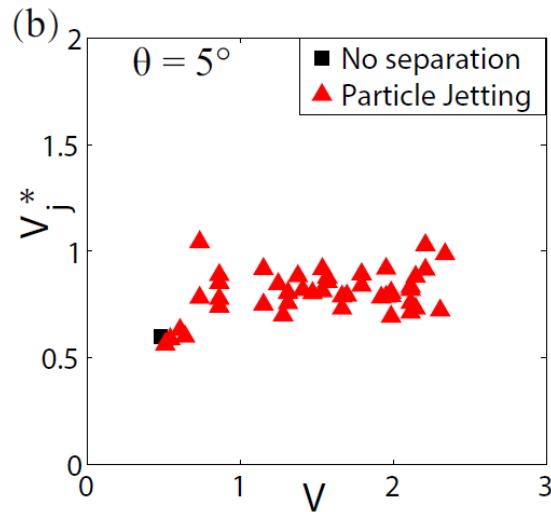
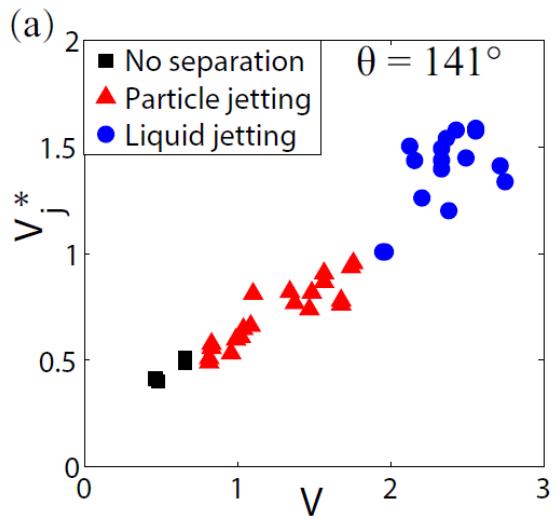
Sideway shifting of the particle due to air drag



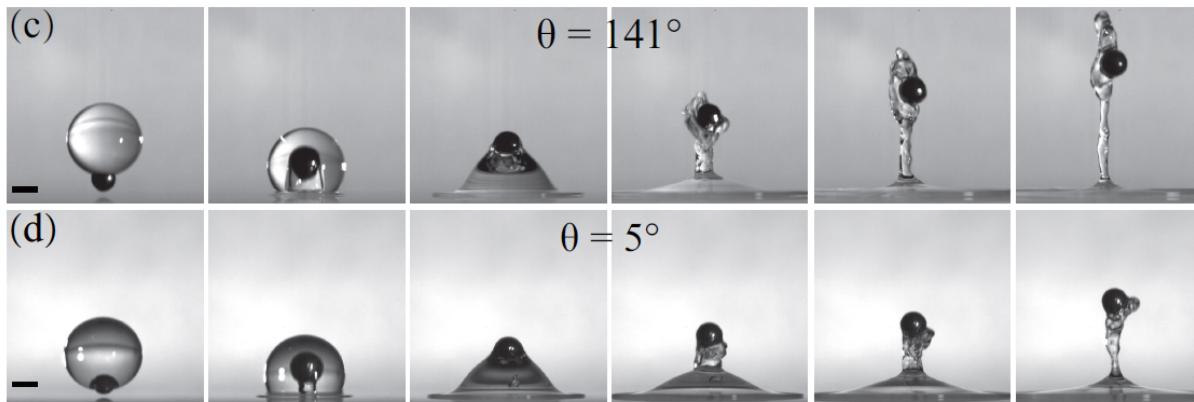
Effect of particle wetting



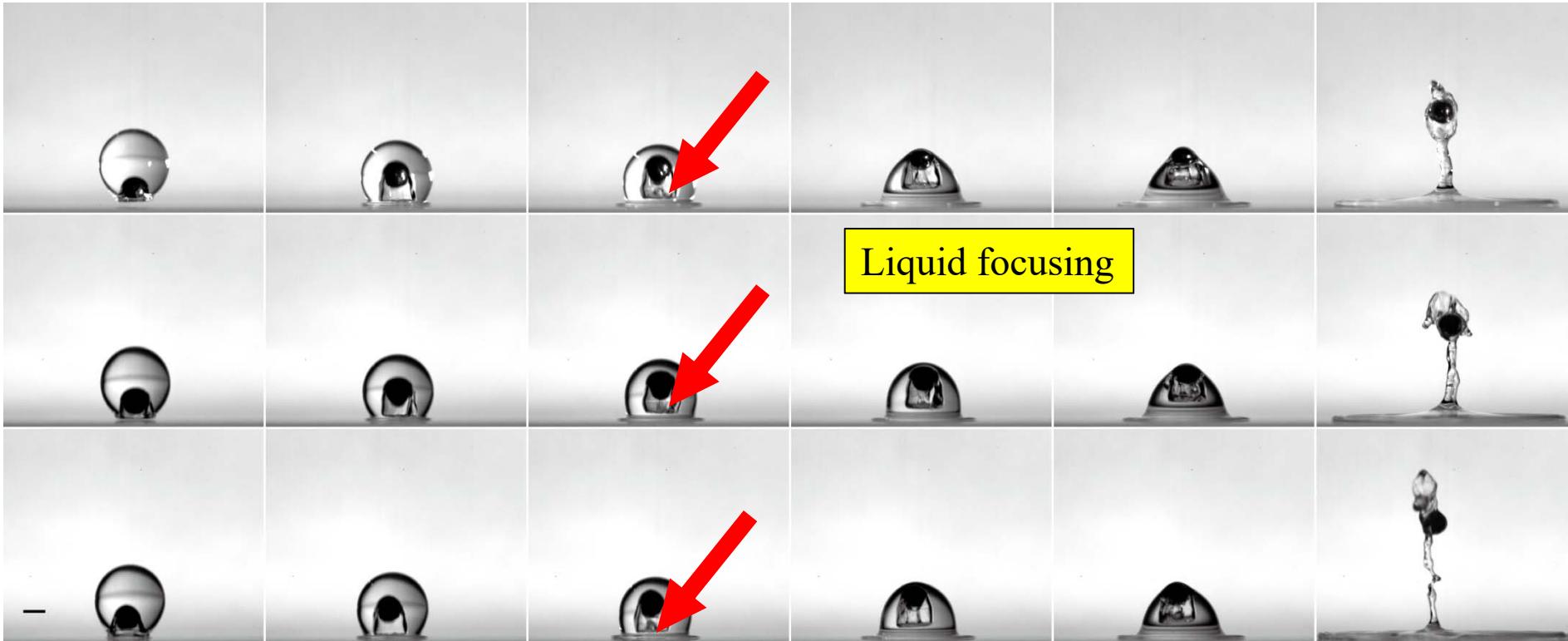
Hydrophobic
 $\theta = 141^\circ$



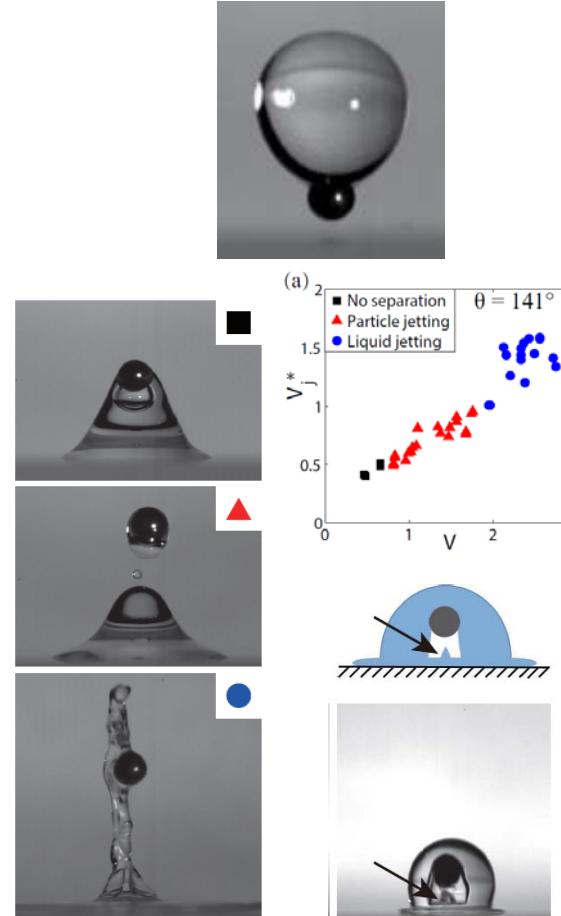
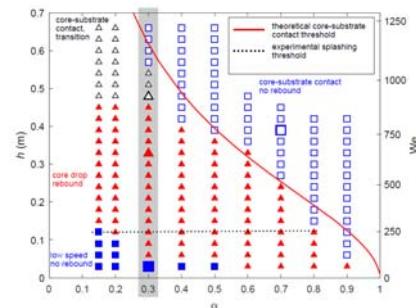
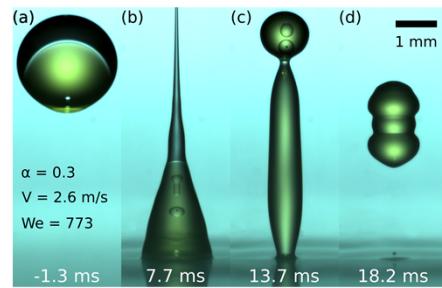
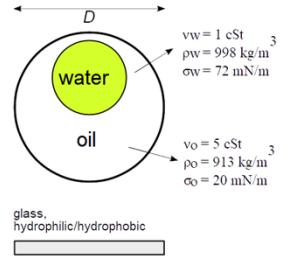
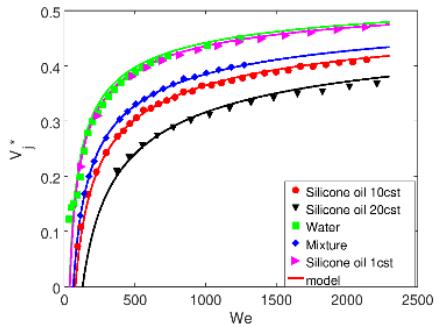
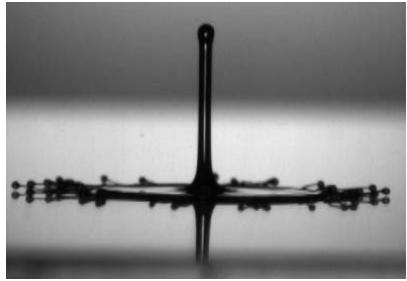
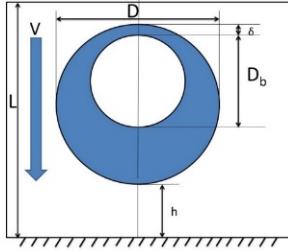
Hydrophilic
 $\theta = 5^\circ$



Liquid focusing



Impact of compound drops



Acknowledgements



- Weiwei ZHAO (赵唯伟), Yu WEI (魏瑀), Nathan Blanken, Muhammad Saeed SALEEM: Xi'an Jiaotong University, **China**
- Carlo Antonini: Empa, Dübendorf, **Switzerland** / University of Milano-Bicocca, Milan, **Italy**
- Shiji LIN (林世玑), Longquan CHEN (陈龙泉): University of Electronic Science and Technology of **China**
- Detlef Lohse, Jacco Snoeijer, Frits Dijksman, Guillaume Lajoinie, Stefan Karpitschka, François Boyer, Enrique Sandoval Nava,: University of Twente, **The Netherlands**
- Chao SUN (孙超): University of Twente, **The Netherlands** / Tsinghua University, **China**
- Bart Vroeling and Stef van der Woerd: University of Twente, **The Netherlands**
- Munish Chanana, Jonas Schubert : University of Bayreuth, **Germany**,
- Erqiang LI (李二强), Sigurdur T. Thoroddsen: NUS, **Singapore** / KAUST, **Saudi Arabia**
- Stéphane Popinet: <http://basilisk.fr>

Funding:

- NSFC Grant Nos. 11542016, 11702210 and 11850410439
- 111 project B1804
- State Key Laboratory for Strength and Vibration of Mechanical Structures of XJTU



国家自然科学基金委员会
National Natural Science Foundation of China